



State of Wisconsin  
2009 - 2010 LEGISLATURE

LRBa2171/1  
CMH:bjk:md

**ASSEMBLY AMENDMENT 1,  
TO 2009 SENATE BILL 341**

April 15, 2010 – Offered by Representatives SUDER and KLEEFISCH.

1 At the locations indicated, amend the bill as follows:

2 **1.** Page 1, line 3: before that line insert:

3 “**SECTION 1g.** 304.06 (1) (bg) 2. o. of the statutes is created to read:

4 304.06 (1) (bg) 2. o. A person who is serving a sentence for a violation of s. 948.03

5 (3) (a).”.

6 **2.** Page 1, line 3: delete “**SECTION 1**” and substitute “**SECTION 1r**”.

7 (END)