



State of Wisconsin
2009 - 2010 LEGISLATURE

LRBa1987/1
EVM:nwn:rs

**SENATE AMENDMENT 2,
TO 2009 ASSEMBLY BILL 496**

April 13, 2010 – Offered by Senator GROTHMAN.

1 At the locations indicated, amend the bill, as shown by assembly substitute
amendment 1, as follows:

2 **1.** Page 2, line 14: after that line, after the material inserted by assembly
amendment 5, as affected by assembly amendment 1 to assembly amendment 5,
insert:

3 “**SECTION 1w.** 346.89 (4) of the statutes is created to read:

4 346.89 (4) A person may be charged with and a prosecutor may proceed upon
5 a complaint based on a violation of sub. (1) or (3) (a) or both for acts arising out of the
6 same incident or occurrence. If the person is charged with violating both subs. (1)
7 and (3) (a), the offenses shall be joined. If the person is found guilty of violating both
8 subs. (1) and (3) (a) for acts arising out of the same incident or occurrence, there shall
9 be a single conviction for purposes of sentencing.”

10

(END)