

## Chapter Trans 204

## EXISTING TOWN ROAD IMPROVEMENT STANDARDS

Trans 204.01 Purpose.  
Trans 204.02 Definitions.

Trans 204.03 Town road standards.  
Trans 204.04 Exceptions to standards.

**Trans 204.01 Purpose.** The purpose of this chapter is to establish uniform minimum design standards for the improvement of existing town roads, as required by s. 82.52, Stats.

**History:** Cr. Register, September, 1992, No. 441, eff. 10-1-92; correction made under s. 13.92 (4) (b) 7., Stats., Register March 2012 No. 675.

**Trans 204.02 Definitions.** In this chapter:

(1) “Average daily traffic” or “ADT” means the total traffic volume during a stated period divided by the number of days in that stated period; unless otherwise specified, the stated period is one year.

(2) “Bridge rehabilitation” means the preservation or restoration of the structural integrity of an existing bridge as well as work to correct safety defects.

(3) “Bridge replacement” means building a new bridge to replace an existing bridge.

(4) “Design speed” means the maximum safe speed that can be maintained over a specified section of a highway when conditions are so favorable that the design features of the highway govern.

(5) “Improvement” means a town road construction project with a projected design life of at least 10 years.

(6) “Improvement level” means the type of construction improvement. It can range from resurfacing to complete reconstruction of a town road.

(7) “Load posted” means the placement of regulatory signs at a bridge indicating the safe load carrying capacity of the bridge.

(8) “Recondition” means work in addition to resurfacing, and includes pavement widening, shoulder paving, and improvement of an isolated grade, curve, intersection or correction of a sight distance problem to improve safety.

(9) “Reconstruction” means total rebuilding of an existing town road to improve maintainability, safety, geometrics and traffic service.

(10) “Resurfacing” means placing a new surface, exclusive of seal coating, on an existing roadway to provide a better all weather surface, a better riding surface, and to extend or renew the pavement life.

(11) “Roadway” means the portion of a highway, including shoulders, for vehicular use.

(12) “Shoulder” means the portion of a roadway that is contiguous to the traveled way and is used primarily for vehicular stopping in an emergency.

(13) “Traveled way” means the portion of the roadway designed for movement of vehicles exclusive of the shoulders.

(14) “Usable bridge width” means the clear width between curbs or rails, whichever is less.

**History:** Cr. Register, September, 1992, No. 441, eff. 10-1-92.

**Trans 204.03 Town road standards.** (1) The minimum design standards for each of the town road improvement levels are as shown in the following tables:

TABLE A—RECONSTRUCTION

TRAFFIC VOLUME			ROADWAY WIDTH DIMENSIONS IN FEET		
Design Class	Current ADT	Design Speed MPH	Traveled Way	Shoulder	Roadway
T1	Under 250	40	20	3	26
T2	250–750	50	22	4	30
T3	Over 750	55	24	6	36

TABLE B—RESURFACING AND RECONDITIONING

TRAFFIC VOLUME			ROADWAY WIDTH DIMENSIONS IN FEET		
Design Class	Current ADT	Design Speed MPH	Traveled Way	Shoulder	Roadway
TR1	Under 250	—	18	2	22
TR2	250 – 400	40	20	2	24
TR3	401 – 750	50	22	2	26
TR4	Over 750	55	22	4	30

**Note:** Examples of resurfacing and reconditioning improvements which may be appropriate for existing town roads include, but are not limited to, pavement rehabilitation; widening lanes and shoulders; replacing bridge elements to correct structural deficiencies; bridge deck overlays; bridge and culvert replacement; and other related improvements such as minor grading, subgrade work and correction of drainage problems.

(2) The geometry of the town road shall be designed to safely accommodate vehicles traveling at the design speed selected for the road improvement.

(3) The minimum design standards for existing town bridges are as shown in the following table:

TABLE C – EXISTING BRIDGES

CURRENT TRAFFIC VOLUME ADT	USABLE BRIDGE WIDTH
Under 400	Traveled way
400 – 750	Traveled way plus 1 foot each side
Over 750	Traveled way plus 2 feet each side

(4) Bridge replacement, rehabilitation or widening is required where a bridge is either load posted or has a usable width that is less than the traveled way width. Bridge replacement or widening should be evaluated if the usable bridge width is less than the values shown in Table C. If widening of the traveled way is planned as part of the town road improvement, the usable bridge width should be compared to the approaches after they are widened to determine whether or not bridge replacement or widening should be evaluated.

(5) The minimum design standards for new bridges on town roads are as shown in ch. [Trans 214](#).

**History:** Cr. [Register, September, 1992, No. 441](#), eff. 10-1-92.

**Trans 204.04 Exceptions to standards.** The secretary or the secretary's designee may authorize deviation from the standards in this chapter in special cases in which strict application of the standards is impractical and in which deviation is not contrary to the public interest and safety.

**History:** Cr. [Register, September, 1992, No. 441](#), eff. 10-1-92.