

MVD 17

STATE OF WISCONSIN )  
 ) SS.  
MOTOR VEHICLE DEPARTMENT )


TO ALL TO WHOM THESE PRESENTS SHALL COME, GREETINGS:

I, James L. Karns, Commissioner of the Motor Vehicle Department of the State of Wisconsin, and legal custodian of the official records of said department, do hereby certify that the annexed, attached, recreated Chapter MVD 17, entitled "Transportation of School Children" of the published Wisconsin Administrative Code, marked "Exhibit A", has been duly approved and adopted by me as Commissioner of said department this 11<sup>th</sup> day of July, 1967.

I further certify that these recreated and republished rules attached to my Order as "Exhibit A" which are being filed with the offices of the Revisor of Statutes and Secretary of State, respectively, have been compared by me with the original on file in this department, and that each respective copy, including "Exhibit A", is a true and correct copy of the original Order and attached "Exhibit A" on file with this department.

IN TESTIMONY WHEREOF, I have hereunto set my hand and affixed the official seal of the department at the Hill Farms State Office Building in the City of Madison, this 11<sup>th</sup> day of July, 1967.

(SEAL)

  
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Commissioner  
Motor Vehicle Department  
State of Wisconsin

BEFORE THE MOTOR VEHICLE DEPARTMENT OF THE STATE OF WISCONSIN

IN THE MATTER OF THE REPEAL OF CHAPTER  
MVD 5, AND RECREATION THEREOF IN CHAPTER  
MVD 17 OF THE WISCONSIN ADMINISTRATIVE  
CODE, ENTITLED "TRANSPORTATION OF SCHOOL  
CHILDREN"


ORDER REPEALING CHAPTER MVD 5, AND  
RECREATION THEREOF IN CHAPTER MVD 17

Pursuant to authority vested in the Commissioner of the Motor Vehicle Department of the State of Wisconsin under Sections 110.06 and 40.53 (7), Wis. Stats.; and, after due notice and public hearing held June 29, 1967, as provided under Chapter 227, Wis. Stats.;

IT IS HEREBY ORDERED, That Chapter MVD 5 of the Wisconsin Administrative Code, entitled "Transportation of School Children" is repealed and recreated in Chapter MVD 17 of the Wisconsin Administrative Code, also entitled "Transportation of School Children," as made and provided in "Exhibit A" attached hereto, adopted hereby and made a part of this Order by reference.

Dated at Madison, Wisconsin, this 11<sup>th</sup> day of July, 1967.

(SEAL)

  
Commissioner  
Motor Vehicle Department  
State of Wisconsin

Chapter MVD 17  
TRANSPORTATION OF SCHOOL CHILDREN

(Table of Contents)

MVD 17.01 Definition. (1) (Statutory) "School bus" means a motor vehicle which transports children to or from a public or private school or which transports school groups engaged in extracurricular activities to or from points designated by such schools, but does not include:

(a) A motor vehicle owned or operated by a parent or guardian transporting only his own children, regardless of whether the school has made a contract with or paid compensation to such parent or guardian for such transportation; or

(b) A vehicle having a seating capacity of fewer than 10 persons, including the operator, and used in casual, occasional or reciprocal transportation of school children and not under contract.

(c) Buses operated by a common motor carrier of passengers used in urban transportation of school children, or when used in extracurricular activities to and from points designated by a school.

Note: (This is a direct quote of sec. 340.01(56) Wisconsin Statutes as amended by 1959 Legislature.)

(2) These minimum standards are intended to apply to all types of school buses:

(a) Large buses: Vehicles having a seating capacity of 24 or more pupils;

(b) Small buses: Vehicles having a seating capacity of less than 24 pupils but not including automobiles;

(c) Automobiles: Vehicles having a seating capacity of less than 10 adult passengers.

Note: The method of determining whether a small passenger vehicle is in the automobile or small bus class is provided in sec. 340.01(31) of the statutes which states as follows:

""Motor bus" means a motor vehicle designed primarily for the transportation of persons rather than property and having a passenger-carrying capacity of 10 or more persons, including the operator. Passenger-carrying capacity shall be determined by dividing by 20 the total seating space measured in inches."

The total seat measurement is determined by measuring all the seats, including the driver's seat, from side to side across the widest part of the area on which the passengers sit and dividing the total by 20. Thus, any vehicle with a total of less than 200 inches is automatically in the automobile class. Those over 200 inches are in the small or large bus class.

However, since the minimum rump space for pupils is established at 13", it is obvious that more than 10 pupils can be seated in an automobile class vehicle.

To determine the number of pupils which can be transported we must

subtract 20 inches from the total seat measurement to take care of the driver's seat. The remainder is divided by 13".

Example #1 Automobile

A vehicle is converted to school bus use and has 6 seats each 26" wide exclusive of driver's seat. The total measurement would be 156". Dividing this figure by 13" would result in 12 which would be the maximum number of pupils which could be transported.

If these same seats were each 3" wider, the total would be 174". However, the vehicle could still haul only 12 children because the extra 18" would have to be in one seat to accomodate another passenger.

Example #2 Small bus

If the vehicle in example 1 had been converted with 8 seats each 26 inches wide, the total seat measurement, exclusive of the driver's seat, would be 208". Dividing this figure by 13" would result in 16 pupils which would be the maximum for this vehicle.

Summary

<u>Seat Measurement (exclusive of driver)</u>	<u>Maximum # pupils</u>	<u>Class</u>
Up to 179"	under 14	Automobiles
180" to 299"	14 to 24	Small bus
Over 299"	24 and up	Large bus

(See body sizes chart in sec. 17.30(2) showing pupil capacity for large buses using 3-3 or 3-2 seating plans.)

## Subchapter I

### Driver Requirements

MVD 17.10(1) School bus operator's license. No person shall drive a school bus without having first applied for and received a school bus driver's license or driver license examiner's receipt.

(The law prohibits issuance of a school bus driver's license to any person who is less than 21 years of age.)

(2) Physical qualifications. School bus driver must be in good physical condition, possessing at least 20/40 vision either normally or corrected, in each eye, and having a minimum horizontal field of 70 degrees; having normal ability to hear the spoken voice; and possessing sufficient use of both his hands to operate necessary hand controls, and the foot normally employed to operate the foot brake and foot accelerator which may be substantiated by competent medical proof submitted by the applicant.

(3) Smoking. The driver shall not smoke or permit smoking when children are transported.

(4) Maintaining order. Driver shall be responsible for the maintenance of order among children being transported. Misconduct shall be promptly reported to proper authority.

(5) Checking vehicle. Driver shall check daily the condition of the vehicle, giving particular attention to brakes, tires, lights, emergency equipment and interior cleanliness of the vehicle. Defects shall be corrected and, if necessary, the interior of the bus cleaned before the next school bus operation.

(6) Conduct in event of accident. In case of an accident or a breakdown, the driver shall remain with the vehicle and send 2 responsible children to the nearest place for help, when practicable.

(7) Loading and unloading procedure. Vehicle shall be brought to a full stop before loading or unloading children. Loading stations or points must be selected with due regard for traffic and pedestrian safety, and shall be approved by school authorities. When flashing red warning lights are used as required by sec. 346.48 Wis. Stat., they shall be actuated continuously during at least 100 feet before stopping. The bus shall be stopped on the travelled portion of the roadway and the flashing red warning lights shall not be extinguished until the requirements of sec. 346.48 have been met.

(8) Starting and stopping. Doors must be closed securely before starting and must remain closed while vehicle is in motion, except as provided in subsection (15). Abrupt starts and stops or sudden maneuvers are prohibited, except in emergency.

(9) Unattended vehicle. Driver shall not leave vehicle unattended with engine running when pupils are in the bus.

(10) Authorized passengers. No persons except pupils, school employees, chaperones and other persons approved by the school authorities shall be permitted to ride in a vehicle subject to these regulations; provided that school board members or an authorized official making an inspection, or conducting an examination of the driver's ability shall be given such privilege. Transportation of passengers in excess of the number posted as required in Wis. Adm. Code section MVD 17.20(22)(b) is prohibited.

(11) Transportation of articles. No articles may be transported within bus body if there is or may be interference with pupils or driver or if aisle, well, or steps are obstructed. Articles other than those associated with school activity may not be transported.

(12) Children crossing road. When discharging passengers, driver shall make sure that there is no traffic danger before allowing children to cross. Children obliged to cross the road shall be required to cross from a point at least 10 feet in front of the standing vehicle after receiving a signal from the driver, and the driver shall not proceed until children are safely across the street or highway. This section applies only where flashing red signals are used.

(13) Cooperation with officers. Drivers, school boards and vehicle owners shall cooperate at all times with authorized motor vehicle department personnel in carrying out inspection of equipment, or examination of driver pursuant to law or to departmental regulations.

(14) Standing in vehicle prohibited. Driver shall not require or allow any passenger to stand while vehicle is in motion, except while passenger is going to door or seat just prior to stopping or immediately after loading. Driver shall not allow or require any passenger to sit anywhere except in seats provided. Each passenger must have at least 13 inches of seating space when seated.

(15) Stopping at railroad crossings. When carrying school children driver shall come to a full stop at a distance of not less than 15 feet nor more than 50 feet from the nearest rail of the main line tracks of such railroad. While the vehicle is so stopped, the



driver shall open the service door and listen and look in both directions along such track for any approaching train and for signals indicating the approach of a train. After stopping and upon proceeding when it is safe to do so, the driver of such vehicle shall cross only in such gear of the vehicle as will make it unnecessary to manually shift gears while traversing the crossing and he shall not shift gears while traversing the crossing. The door shall remain open until the driver can satisfactorily determine that he can cross in safety. By the time the bus has cleared the tracks, the door shall be closed. This section does not apply at crossings with interurban railroad tracks which are laid on or along streets within the corporate limits of a city or village, nor to vehicles having a seating capacity of fewer than 10 persons and which are not painted or otherwise identified as a school bus.

(16) Speed limitations. No vehicle subject to the provisions of Wis. Adm. Code chapter MVD 17 shall be driven at a speed in excess of 45 miles per hour while transporting school children except that:

(a) When engaged in transporting children to and from extracurricular activities, the speed of the vehicle shall not exceed 50 miles per hour except that on the national system of interstate and defense highways, the speed limit shall be that of the posted truck limit.

(b) Vehicles having a seating capacity of less than 200 inches counting the drivers seat, may not be driven in excess of 55 miles per hour while transporting children to and from school and extracurricular activities.

## Suchapter II

### Large Buses

Note: For purposes of this order, a large bus is defined as a school bus having a seating capacity of 24 or more passengers. See explanation in section 17.01(1).

### Chassis

MVD 17.20(1) Air cleaner. Bus shall be equipped with adequate oil-bath or dry-element type air cleaner mounted outside passenger compartment.

(2) Axles. (a) Front axle or other type of suspension assembly shall be of sufficient capacity at ground to support such load on front axle as would be imposed by actual average gross vehicle weight plus 10 percent. See subsection (22).

(b) Rear axle shall be full-floating type. Rear axle or other type of suspension assembly shall have gross weight rating at ground equal to or exceeding that portion of total load which is supported by rear suspension assembly.

(c) Exception - transit and metropolitan vehicles. 1. Front axle shall be wide-track, heavy-duty bus type and shall have gross weight rating at ground equal to or exceeding that portion of total load which is supported by front axle.

2. Rear axle shall be full-floating, heavy-duty bus type and shall have gross weight rating at ground equal to or exceeding that portion of total load which is supported by rear axle.

(3) Battery. (a) Storage battery, as established by manufacturer's rating, shall be of sufficient capacity to care for starting, lighting, signal devices, heating and other electrical equipment.

(b) No bus shall be equipped with battery of less than 70 ampere hours at 12 volts or 120 ampere hours at 6 volts measured at 20-hour rate.

(c) When battery is to be mounted outside of engine compartment, it may be temporarily mounted to chassis by chassis manufacturer. Body company will permanently mount battery on a sliding tray located so that center line of battery is 52 inches back of cowl. One-piece battery cables shall be provided by chassis manufacturer, such cables to be at least 36 inches longer than normally required, to accommodate battery when located 52 inches to rear of cowl.

(d) Exception - transit and metropolitan vehicles: Subsection (c) ~~is~~ <sup>is</sup> does not apply. *DZ 7/18/67*

(4) Brakes. The following provisions for brakes shall become effective January 1, 1968. Until that date, the requirements of sec. MVD 5.23, Wis. Adm. Code, 1963 edition shall be in effect.

(a) Service brakes:

1. Stopping ability of service brake system. Service brake system shall be designed and constructed so that by application of single control unit vehicle can be stopped within distances specified in a and b of this subsection. Stopping distance requirement tests shall be conducted in accordance with SAE J658 <sup>(1966)</sup> and with vehicle loaded (MGVW - manufacturer's gross vehicle weight). *DZ 7/18/67*

Note: SAE J658 - Service Brake Performance, recommended practice of Society of Automotive Engineers. This reference is available in the office of the Motor Vehicle Department, the Secretary of State, and the Revisor of Statutes.

a. Brakes shall be designed to have capability of developing deceleration of 14 fpsps (feet per second per second) from speed of 20 mph at pedal effort of not more than 75 pounds.

b. Stopping distance test with brakes cold shall be conducted after proper conditioning according to SAE J880 and vehicle shall stop from speed of 20 mph, within following distances at pedal effort of not more than 200 pounds:

10,000 pounds GVW and under----25 feet

Over 10,000 pounds GVW-----35 feet

c. Brake balance shall be such that, when tested at speed of 20 mph under any normal conditions of loading within MGW (manufacturer's gross vehicle weight), deceleration of 12 fpsps (feet per second per second) can be achieved without locking wheels on any axle.

d. Energy absorption - horsepower rating. Energy absorption capability of brakes, when tested in accordance with procedure established by SAE J880 or equivalent, shall be not less than  $12 + \frac{1.4 \text{ GVW}}{1000}$

Note: SAE J880 - Brake Rating System Test Code--Commercial Vehicles, recommended practice of Society of Automotive Engineers. This reference is available in the office of the Motor Vehicle Department, the Secretary of State and the Revisor of Statutes.

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2. Travel reserve of air brake actuator or hydraulic brake pedal. Brake actuator travel, when measured statically at actuating force required for compliance with Item (a) 1 above, shall be not more than 60 percent of available travel.

3. Reservoirs required. Every brake system which employs air or vacuum shall include following reservoir capacity:

a. Air brake system shall have reservoir capacity which is equal to or greater than 12 times total volume of all brake actuators at full travel.

b. Vacuum brake system shall have reservoir used exclusively for brakes, with capacity of not less than 1,000 cubic inches and shall be adequate to insure loss in pressure at full stroke application of not more than 30 percent.

c. Brake system shall include suitable and convenient connection for installation of separate vacuum reservoir with capacity of not less than 1,000 cubic inches, furnished and installed by body manufacturer and protected by check valve, for actuation of other vacuum-powered accessories. Engine shall be protected by proper filters.

4. Safeguarding of air or vacuum system reservoir. Brake system reservoir shall be so safeguarded by a check valve or equivalent device that in the event of failure or leakage in its connection to the source of compressed air or vacuum, the stored air or vacuum shall not be depleted by the leak or failure. Means shall be provided to establish air check valve to be in working order.

5. Gauges. A vehicle using air or vacuum in operation of brake

system shall be equipped with an illuminated gauge, accurate to within 10 percent of actual reservoir pressure, which will indicate to driver the air pressure in psi (pounds per square inch) which is available for the operation of air brakes; or the vacuum in inches of mercury which is available for the operation of vacuum brakes.

6. Warning devices. In addition to the gauges required in 5. above, vehicle shall be equipped with audible or visible warning signal which will give continuous warning to driver when air pressure in braking system is 60 psi (pounds per square inch) or less; or when vacuum in braking system is 8 inches of mercury or less.

(b) Emergency braking system: General. Brake system(s) shall perform emergency stopping function and be so designed and constructed that single failure anywhere in brake system which performs service brake function, excepting mechanical parts of wheel brake assemblies and brake pedal and brake pedal attachment to brake valve(s) or master cylinder(s), will not leave vehicle without operative brakes capable of stopping vehicle when loaded up to and including manufacturer's rated GVW (gross vehicle weight) at any legal speed and in accordance with requirements of 1 and 2 below.

1. Emergency stopping performance requirements. Following performance shall be obtained under road and test conditions outlined in (a) 1. above:

a. Vehicle, when loaded to manufacturer's GVW (gross vehicle weight) capacity, shall be brought to stop from speed of 20 mph in measured distance of 85 feet.

b. Deceleration of not less than 6 fpsps (feet per second per second) shall be maintained throughout stop from 20 mph.

2. Control requirements of emergency stopping system. Control of emergency stopping system shall be designed and constructed:

a. to permit modulated control by driver of brake application and release; and

b. to prevent release of brakes by driver unless energy is available for re-application.

(c) Parking brakes. Parking brake system shall be designed and constructed to meet following requirements:

1. Parking brake shall hold vehicle stationary, or to limit of traction of braked wheels, on 20-percent grade under any condition of legal loading and on surface free from snow, ice, and loose material.

2. When applied, parking brake shall remain in applied position with capability set forth in (c) 1 above, despite exhaustion of source of energy used for application or despite leakage of any kind.

(5) Bumper, front. (a) Front bumper shall be furnished by chassis manufacturer as part of chassis.

(b) Front bumper must extend to outer edges of fenders at bumper top line (to assure maximum fender protection) and be of sufficient strength to permit pushing vehicle of equal gross weight without permanent distortion to bumper, chassis or body.

(c) Exception--transit and metropolitan vehicles: Same as above except that front bumper shall be furnished by body manufacturer.

(6) Bumper, rear. See Wis. Adm. Code section MVD 17.30(4).

(7) Clutch. All chassis of 48 through 60 pupil capacity having mechanical type transmission shall be equipped with clutch of 12

inch minimum diameter. Chassis of 66 and greater pupil capacity having mechanical type transmission shall be equipped with clutch of 13 inch minimum diameter or clutch of equivalent performance.

(8) Color. See Wis. Adm. Code section MVD 17.30(8).

(9) Drive shaft. Drive shaft shall be protected by metal guard or guards to prevent it from whipping through floor or dropping to ground if broken.

(10) Electrical system. (a) BATTERY. See subsection (3) above.

(b) GENERATOR OR ALTERNATOR. See subsection (15).

(c) LAMPS AND SIGNALS. See Wis. Adm. Code section MVD 17.30 (24).

(d) WIRING. See Wis. Adm. Code section MVD 17.30(45).

(11) Exhaust system. (a) Exhaust pipe, muffler, and tailpipe shall be outside bus body and attached to chassis. All units and connections shall be firm and leakproof.

(b) Tailpipe shall be constructed of seamless or electrically welded tubing of 16-gauge steel or equivalent. Flexible tubing is not acceptable.

(c) Size of tailpipe shall not be reduced after it leaves muffler. Tailpipe shall extend beyond the external rear of the bus body at the point of projection, but not beyond the bumper.

(d) Exhaust system shall be properly insulated from fuel tank and tank connections by securely attached metal shield at any point where it is less than 12 inches from tank or tank connections.

(e) Noise level shall not exceed 125 sones as measured by Beranek-Armour-ATA Tone Equivalent Method as established by Automobile Manufacturers Association in 1954.



Note: Automobile Manufacturers Association  
320 New Center Building  
Detroit 2, Michigan

This reference is available in the office of the Motor Vehicle Department, the Secretary of State and the Revisor of Statutes.

(12) Fenders, front. (a) Total spread of outer edges of front fenders, measured at fender line, shall exceed total spread of front tires when front wheels are in straight-ahead position.

(b) Front fender shall be properly braced and free from any body attachment.

(c) Chassis sheet metal shall not extend beyond rear face of cowl.

(d) Exception--transit and metropolitan vehicles: Standard does not apply.

(13) Frame. (a) Frame or equivalent shall be of such design as to correspond at least to standard practice for trucks of same general load characteristics which are used for severe service.

(b) When frame side members are used they shall be of one-piece construction. If frame side members are extended, such extension shall be designed and furnished by chassis manufacturer with his guarantee, and installation shall be made by either chassis or body manufacturer and guaranteed by company making installation. Extensions of frame lengths are permissible only when such alterations are behind rear hanger of rear spring and shall not be for purpose of extending wheel base.

(c) Holes in top or bottom flanges of frame side rails shall not be permitted except as provided in original chassis frame. There shall be no welding to frame side rails except by chassis or body manufacturer.

(d) Frame lengths. See Body Sizes table, Wis. Adm. Code section MVD 17.30(2).

(14) Fuel tank. (a) Fuel tank shall have minimum capacity of 30 gallons, be made of 16-gauge terneplate or equivalent, and be mounted directly on right side of chassis frame outside body.

(b) Flexible gasoline-and oil-proof connection shall be provided at engine end of fuel feed line.

(c) Tank shall be equipped with adequate baffles.

(d) Engine supply line shall be taken from top of tank.

(e) Drain plug of at least 1/4-inch diameter shall be located in center of bottom of tank.

(f) Fill-pipe cap shall be of such design as to minimize spillage of fuel when bus turns corners in either direction. If venting of fuel tank is done other than through fill-pipe cap, cap shall be of nonvented type.

(g) Fuel filter with replaceable element shall be installed between fuel tank and carburetor.

(h) Fuel tank, fittings, or lines shall not extend above top of chassis frame rail.

(i) Exception--transit and metropolitan vehicles: 1. Fuel tank shall have minimum capacity of 30 gallons, be made of 16-gauge terneplate or equivalent, and be mounted away from left side of bus entirely outside passenger compartment.

2. Bottom of tank shall not be exposed below skirt of body side paneling.

3. Engine supply line shall be taken from upper portion of tank and shall be adequately protected.

4. Drain plug of at least 1/4-inch diameter shall be located in bottom of tank.

5. Fill-pipe cap shall be entirely outside passenger compartment.

(15) Generator or alternator. Generator or alternator with rectifier shall have maximum output of at least 60 amperes with a minimum charging of 15 amperes at manufacturer's recommended engine idle speed (12 volt system), and shall be ventilated and voltage-controlled and, if necessary, current-controlled. Dual belt drive shall be used with generator or alternator.

Note: If electrical load is increased through addition of heater motors, electric windshield wipers, defrosters, etc., use following table for guidance in selecting generator of adequate capacity.

Suggested Method for Estimating  
Generator or Alternator Capacity

Constant Load

Equipment	Number of Units	Current Draw (Amperes)
Ignition.....		2.50 (average)
Head lamps (Type 2 dual lower beam).....	2	8.40
Tail lights.....	2	1.18
Clearance lights.....	4	2.36
Cluster lights.....	6	3.54
Body instrument panel.....		0.80
Primary front heater motors.....	2	24.00
Primary defroster motor.....	1	12.00
Supplementary front heater motor.....	1	12.00
Supplementary defroster motor.....	1	12.00
Underseat heater motors.....	2	10.50
Underseat heater motor.....	1	8.50
Defroster fan motor.....	1	3.50
Windshield wipers.....		14.00
Fuel pump.....		3.00
Emergency door buzzer.....		1.00

Intermittent Load

Flasher motor.....		2.90
Alternately flashing signal lamps.....	2	11.60
Step-well and 6 interior dome lights.....		5.64
Individual additional dome lights.....		0.94
Stop (brake) lights.....	4	6.60
Turn signals.....	2	2.36

To determine the electrical load (in amperes) for a typical school bus, the following formula is recommended:

$$\text{Constant load} + 35\% \text{ of intermittent load} = \text{total load.}$$

(16) Governor. (a) Governor is permissible and where used shall be approved by chassis manufacturer.

(b) Exception--transit and metropolitan vehicles: When engine is remotely located from driver, governor shall be installed to limit engine speed to maximum revolutions per minute recommended by engine manufacturer, or tachometer shall be installed so engine speed may be known to driver.

(17) Horns. Bus shall be equipped with standard make dual horns in good working order and capable of emitting sound audible under normal traffic conditions from a distance of not less than 300 feet.

(18) Instruments and instrument panel. (a) Chassis shall be equipped with following instruments and gauges:

1. Speedometer which will show speed.
2. Odometer which will give accrued mileage.
3. Ammeter with charge and discharge, both ammeter and its wiring to be compatible with generating capacities and capable of handling continuous current draw of 100 amperes.
4. Oil-pressure gauge.

5. Water-temperature gauge.
6. Fuel gauge.
7. Upper-beam headlamp indicator.
8. Air pressure or vacuum gauge, where air or vacuum brakes are used, and audible or visible low pressure indicators to warn driver. See subsection (4)(a) 5 and 6.

(b) All instruments shall be accessible for maintenance and repair. All instruments shall be maintained in good working order.

(c) Above instruments and gauges shall be mounted on instrument panel in such manner that each is clearly visible to driver in normal seated position. Indicators described in subsection MVD 17.20(4)(a)5 and 6 may be mounted in front of driver above windshield. Lights in lieu of gauges are not acceptable after January 1, 1963.

(d) Instrument panel shall have lamps of sufficient candlepower to illuminate all instruments and gauges.

(19) Oil filter. Oil filter of replaceable element or cartridge type shall be provided and shall be connected by flexible oil lines if it is not of built-in or engine-mounted design. Oil filter shall have oil capacity of at least 1 quart.

(20) Openings. All openings in floorboard or firewell between chassis and passenger-carrying compartment, such as for gearshift lever and auxiliary brake lever, shall be sealed. See Wis. Adm. Code section MVD 17.30(9)(i).

(21) Over-all length. Over-all length of bus shall not exceed 40 feet.

(22) Passenger load. (a) Gross vehicle weight (i.e., chassis weight with oil, water, and full tank of fuel, plus body weight, plus driver's weight of 150 pounds, plus weight of maximum seated pupil load based on not less than 100 pounds per pupil) shall not exceed maximum gross vehicle-weight rating as established by manufacturer.

(b) There shall be displayed on the inside of the bus body directly over the windshield on the right side of the driver a sign indicating the maximum pupil seating capacity of the bus. The size of the letters and numerals shall be large enough to permit them to be read by passengers. Transportation of passengers in excess of the number designated on such sign is prohibited.

(23) Power or grade ability. Chassis must be so geared and powered as to be capable of surmounting 3.7% grade at speed of at least 20 miles per hour with full load (see subsection (22)(a) ) on continuous pull in direct drive.

Grade Ability Formula:

$$33750 \times H. P.$$

\_\_\_ 1.5 (for buses having seating capacity up to and including 67 pupils)  
or

\_\_\_ 1.2 (for buses having seating capacity of 68 or more pupils)

$$G = \frac{\quad}{G.V.W. \times M.P.H.}$$

Where G = Grade in per cent

- H.P. = Certified net horsepower delivered at road speed (M.P.H.)
- G.V.W. = Gross vehicle weight (see table below)
- M.P.H. = Miles per hour vehicle is driven
- Rolling Resistance = 1.5 or 1.2 (depending on seating capacity on bus)

Pupil Capacity	Gross Vehicle Weight (G.V.W.)
36 -----	Chassis (wet) plus 7,500 lbs.
42 -----	Chassis (wet) plus 8,600 lbs.
48 -----	Chassis (wet) plus 9,800 lbs.
54 -----	Chassis (wet) plus 10,800 lbs.
60 -----	Chassis (wet) plus 11,900 lbs.
66 -----	Chassis (wet) plus 13,200 lbs.

(24) Shock absorbers. Bus shall be equipped with front and rear double-acting shock absorbers compatible with manufacturers rated axle capacity.

(25) Springs. (a) Springs or suspension assemblies shall be of ample resiliency under all load conditions and of adequate strength to sustain loaded bus without evidence of overload.

(b) Springs or suspension assemblies shall be designed to carry their proportional share of gross vehicle weight in accordance with requirement for weight distribution as shown in subsection (29).

(c) If rear springs are used, they shall be of progressive type.

(d) If leaf-type front springs are used, stationary eyes shall be protected by full wrapper leaf in addition to main leaf.

(26) Steering gear. (a) Steering gear shall be approved by chassis manufacturer and designed to assure safe and accurate performance when vehicle is operated with maximum load and at maximum speed.

(b) Steering mechanism shall provide for easy adjustment for lost motion.

(c) No changes shall be made in steering apparatus which are not approved by chassis manufacturer.

(d) There shall be clearance of at least 2 inches between steering wheel and cowl instrument panel, windshield, or any other surface.

(e) Power steering is permissible if approved by chassis manufacturer.

(27) Tires and rim. (a) Minimum tire and rim sizes shall be as shown in table below:

Capacity	36	42	48	54	60	66	72
1. Tire Size (with tube)							
Size	7.00-20	7.50-20	7.50-20	8.25-20	8.25-20	9.00-20	9.00-20
Ply	8	10	10	10	10	10	10
2. Rim Size (with tube)							
Preferred	5.5	6.0	6.0	6.5	6.5	7.0	7.0
Alternate	5.0	5.5	5.5	6.0	6.0	6.5	6.5
3. Tire Size (tubeless)							
Size	7-22.5	8-22.5	8-22.5	9-22.5	9-22.5	10-22.5	10-22.5
Ply	6	10	10	10	10	10	10
4. Rim Size (tubeless)							
Preferred	5.25	6.00	6.00	6.75	6.75	7.50	7.50
Alternate	--	5.25	5.25	6.00	6.00	6.75	6.75

(b) In order to allow for reasonable tolerance, total weight imposed on any tire shall not be greater than 10 percent above <sup>1967</sup> ~~current~~ standard of Tire and Rim Association, Command Bldg, 34 N. Hawkins Ave., Akron, Ohio 44313.

Note: This reference is available in the office of the Motor Vehicle Department, the Secretary of State and the Revisor of Statutes.

(c) Dual rear tires or wide single equivalents shall be provided on all vehicles.

(d) All tires shall be of same size and ply rating except where wide single equivalents are used.

(e) Unless adequate arrangements for service facilities have been



made, spare tire is required and shall be suitably mounted in accessible location outside passenger compartment.

(f) All tires must have visible tread around its entire periphery.

(g) No recap tires are permitted on steering wheels.

(28) Transmission. (a) Mechanical type transmission shall be synchromesh except first and reverse gears. It's design shall provide not less than four forward and one reverse speeds.

(b) Automatic transmissions are permissible.

(29) Weight distribution. (a) Weight distribution of fully loaded bus on level surface shall be such that not more than 75% of gross vehicle weight is on rear tires and not more than 35% is on front tires.

(b) Exception--transit and metropolitan vehicles with engine inside front of body: If entrance door is ahead of front wheels, not more than 75% of gross vehicle weight shall be on rear tires nor more than 50% on front tires. If entrance door is behind front wheels, not more than 75% of gross vehicle weight shall be on rear tires nor more than 40% on front tires. With engine in rear: Not more than 75% of gross vehicle weight shall be on rear tires nor more than 40% on front tires.

#### Large Buses

##### Body

MVD 17.30(1) Aisle. (a) Minimum clearance of all aisles, including aisle (or passageway between seats) leading to emergency door, shall be 12 inches. See Wis. Adm. Code section 17.30(11)(b)6.

(b) Aisle supports of seat backs shall be slanted away from aisle sufficiently to give aisle clearance of 15 inches at tops of seat backs.

(c) Exception--transit and metropolitan vehicles with engine inside front of body: Minimum distance between stanchion at rear of entrance stepwell and engine cover shall be 14 inches measured at floor level.

(2) Body sizes. (a) Bodies for conventional body-on-chassis type vehicles shall be limited to lengths shown in table below. Sizes are based on 27 inch center to center spacing between rows of forward facing seats, over-all width of 96 inches, center aisle width of 12 inches, and average rump width of 13 inches for 3-3 seating plan or 15 inches for 3-2 seating plan. Body lengths are measured from back of cowl to rear of body at floor level.

BODY SIZES CHART

Number of rows of seats	Pupil Capacity		Maximum body length (in inches)	Minimum measurement cowl to center line of rear axle (in inches)	Minimum measurement cowl to end of frame (in inches)
	3-3 plan rump width 13 inches	3-2 plan rump width 15 inches			
4-----	24	20	178	102	173
5-----	30	25	196	123	187
6-----	36	30	222	125	210
7-----	42	35	250	142	241
8-----	48	40	277	160	268
9-----	54	45	304	192	295
10-----	60	50	332	211	323
11-----	66	55	355	229	349
12-----	72	60	388	250	380

Longer body lengths to accomodate more seat spacing will be permitted provided the additional length will not result in a violation of Wis. Adm. Code section MVD 17.20(29) (weight distribution) or Wis. Adm. Code section MVD 17.20(21) (over-all length).

(b) Exception--transit and metropolitan vehicles: Measurements in Body Sizes table do not apply.

(c) In no case shall less than 13 inches rump space per pupil be permitted in computing passenger capacity or actually seating pupils.

(3) Book racks. (a) Book racks, if installed, shall be provided above side windows within range from front cross-seat to rear transverse seat except across or above emergency door.

(b) Book racks made of expanded, punched, or woven metal are not permitted.

(c) Racks shall be free of projections or sharp edges likely to cause injury.

(4) Bumper, rear. (a) Rear bumper shall be of pressed steel channel at least 3/16" thick and 8 inches wide (high).

(b) It shall be wrapped around back corners of bus, and the ends shall extend forward at least 12 inches, measured from rear-most point of body at floor line.

(c) Bumper shall be attached to chassis frame in such a manner that it may be easily removed, shall be so braced as to develop full strength of bumper section from rear or side impact, and shall be so attached as to prevent hitching of rides.

(d) Rear bumper shall extend beyond rear-most part of body surface at least 1 inch measured at floor line.

(e) Exception--transit and metropolitan vehicles: Rear bumper shall be of sufficient strength to permit fully loaded vehicle being pushed without permanent distortion to bumper or body. It shall be so designed as to prevent hitching-to or riding-on and shall be long enough to protect full width of body.

(5) Bumper, front. See Wis. Adm. Code section MVD 17.20(5).

(6) Ceiling. See Wis. Adm. Code section MVD 17.30(21) and Wis. Adm. Code section MVD 17.30(22).

(7) Chains. See Wis. Adm. Code section MVD 17.30(40).

(8) Color. (a) With the exception of fenders and trim, the body, including hood, cowl and roof shall be painted a uniform color, national school bus chrome (yellow) according to national bureau of standards specifications.

(b) Fenders shall be painted black according to national bureau of standards specifications.

(c) Trim, except where chromium plated, shall be painted black. The grill if painted, may be either yellow or black.

(d) Buses placed in operation after January 1, 1963 shall have wheels painted black, except those parts which are of aluminum, chrome or anodized metal.

Note: Color chips of federal standard No. 595 chrome yellow enamel No. 13432 and black enamel No. 17038 available from General Services Administration, Business Center, Region 3, Seventh and D Streets, S. W. Washington 25, D. C.

This reference is available in the office of the Motor Vehicle Department, the Secretary of State, and the Revisor of Statutes.

(9) Construction. (a) Construction shall be of prime commercial quality steel or other metal or other material with strength at least equivalent of all-steel as certified by bus body manufacturer. All such construction materials shall be fire-resistant.

(b) Construction shall provide reasonably dustproof and watertight unit.

(c) Bus body (including roof bows, body posts, strainers, stringers, floor, inner and outer linings, rub rails and other reinforcements) shall be of sufficient strength to support entire weight of fully loaded vehicle on its top or side if overturned, in accordance with Static Load Test Code for School Bus Body Structure <sup>No. 650717.</sup> Standard is obtainable from School Bus Manufacturers Institute, 1012 Fourteenth St., N. W., Washington, D. C. 20005.

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This reference is available in the office of the Motor Vehicle Department, the Secretary of State, and the Revisor of Statutes.

To qualify under Code, deflections of body structure must not exceed following measurement:

1. deflection at center of roof bow..... 3.00 inches
2. deflection of each pillar at window sill level... 1.00 inch
3. deflection at center of floor..... .40 inch.

(d) Floor shall be of prime commercial quality steel of at least 14-gauge or other metal or other material at least equal in strength to 14-gauge steel. If plywood is used, it shall be 5-ply, at least 5/8-inch thick and it shall equal or exceed properties of exterior-types Douglas fir plywood, B-B Grade, as specified in standard issued by U. S. Department of Commerce. Floor shall be level from front to back and from side to side except in wheel housing, toeboard, and driver's seat platform areas.

Note: Commercial standard CS45-60 Douglas Fir Plywood: A Recorded Voluntary Standard of the Trade (as amended). Obtainable from Superintendent of Documents, Washington D. C. 20401.

This reference is available in the office of the Motor Vehicle Department, the Secretary of State and the Revisor of Statutes.

(e) Roof Strainers: Two or more roof strainers or longitudinal members shall be provided to connect roof bows, to reinforce flattest portion of roof skin, and to space roof bows. These strainers may be installed between roof bows or applied externally. They shall extend from windshield header and, when combined with rear emergency door post, are to function as longitudinal members extending from windshield header to rear floor body cross member. At all points of contact between strainers or longitudinal members and other structural material, attachment shall be made by means of welding, riveting or bolting.

After load as called for in Static Load Test Code has been removed, none of following defects shall be evident:

1. Failure or separation at joints where strainers are fastened to roof bows.
2. Appreciable difference in deflection between adjacent strainers and roof bows.
3. Twisting, buckling, or deformation of strainer cross section.

(f) Side strainer(s): There shall be one or more side strainers or longitudinal members to connect vertical structural members and to provide impact and penetration resistance in event of contact with other vehicles or objects. Such strainer(s) shall be formed (not in flat strip) from metal of at least 16-gauge and 3 inches wide.

Side strainer(s) shall be installed in area between bottom of window and bottom of seat frame and shall extend completely around bus body except for door openings and body cowl panel. Side

strainer(s) shall be fastened to each vertical structural member in any one of any combination of following methods as long as stress continuity of member(s) is maintained:

1. Installed between vertical members.
2. Installed behind panels but attached to vertical members.
3. Installed outside external panels.

Fastening method employed shall be such that strength of strainer(s) is fully utilized.

Side strainer(s) or longitudinal member(s) may be combined with one of required rub rails, or be in form of additional rub rail, as long as separate conditions and physical requirements for rub rails are met. No portion of side strainer or longitudinal member is to occupy same vertical position as either rub rail.

(g) Rear corner reinforcements: Rear corner framing of bus body between floor and window sill and between emergency door posts and last side posts shall consist of at least three structural members applied horizontally or vertically or in another combination to provide additional impact and penetration resistance equal to that provided by frame members in areas of sides of body. Such structural members shall be securely attached to each end.

(h) Floor sills: 1. There shall be one main body sill at each side post and two intermediate body sills on approximately 10-inch centers. All sills shall be of equal height not to exceed 3 inches. All sills shall extend width of body floor except where structural members or features restrict area.

Main body sill shall be equivalent to or heavier than 10 gauge and

each intermediate body sill shall be equivalent to or heavier than 16 gauge, or each of all body sills shall be equivalent to or greater than 14 gauge. All sills shall be permanently attached to floor.

2. Connections between sides and floor system shall be capable of distributing loads from vertical posts to all floor sills, As evidence that this requirement is fulfilled, none of following conditions shall occur during or after application of load, as called for in Static Load Test Code:

- a. Appreciable difference in deflection between adjacent sills.
  - b. Failure or separation in joints where floor, floor sills, and sides connect.
  - c. Twisting, buckling, or deformation of floor sill cross section.
- (i) All openings between chassis and passenger carrying compartment made due to alterations by body manufacturer must be sealed. See Wis. Adm. Code section MVD 17.20(2).

(10) Defrosters. Defrosters are required, and shall be of sufficient capacity to keep windshield and driver's window clear of fog, ice and snow. This may be done by using fans or by taking heat directly from approved heater.

(11) Doors. (a) SERVICE DOOR. 1. Service door shall be power or manually operated, under control of driver, and so designed as to afford easy release and prevent accidental opening. When hand lever is used, no parts shall come together so as to shear or crush fingers.

2. Service door shall be located on right side of bus opposite driver and within his direct view.



3. Service door shall have minimum horizontal opening of 24 inches and minimum vertical opening of 68 inches.

4. Service door shall be of split type, sedan type, or jackknife type. (Split-type door includes any sectioned door which divides and opens inward or outward.) If one section of split-type door opens inward and other opens outward, front section shall open outward.

5. Lower as well as upper panels shall be of safety glass. Bottom of lower glass panel shall not be more than 35 inches from ground when bus is unloaded. Top of upper glass panel shall not be more than 6 inches from top of door.

6. Vertical closing edges shall be equipped with flexible material to protect children's fingers.

7. There shall be no door to left of driver. (This shall not be interpreted to conflict with subsection (b)1.)

(b) EMERGENCY DOOR AND EMERGENCY WINDOW:

1. Emergency door shall be located in center of rear end of bus or in rear half of left side of bus.

2. Emergency door shall have minimum horizontal opening of 24 inches and minimum vertical opening of 48 inches measured from floor level.

3. Emergency door shall be hinged on right side if in rear end of bus and on front side if on left side of bus. It shall open outward and shall be labelled inside and out to indicate how it operates.

4. Upper portion of emergency door shall be equipped with safety glass, exposed area of which will not be less than 400 square inches.

5. There shall be no steps leading to emergency door.
6. No seat or other object shall be so placed in bus as to restrict any part of passageway leading to either rear or left-side emergency door to opening smaller than rectangle of 12 inches in width and 48 inches in height, measured from floor level.

7. Words "Emergency Door" shall be placed above the door on the inside of the bus and on the outside center of the door below the glass in letters at least 2 inches high. The direction of travel of the handle shall be indicated by an arrow. This may be done by painting or by decals.

8. If emergency door is located on left side of bus because bus is pusher type:

- a. Window at rear shall be designed as emergency exit and shall be no smaller than 16 inches in height and 54 inches in width on buses 80 inches or more in width; it shall be no smaller than 16 inches in height and 48 inches in width on buses less than 80 inches in width. Window shall be hinged from top and devised and operated to insure against accidental closing in emergency.

- b. Paneling is required to cover space between top of rear divan seat and inside surface of emergency window at rear. This requirement is optional where engine is not in rear, but if this type window is used, these requirements must be complied with.

9. Words "Emergency Exit", in letters at least 2" high, shall be placed directly above emergency window on inside and directly below it on outside.

10. Emergency door and emergency window shall be designed to be

opened from inside and outside of bus and shall be equipped with fastening device which may be quickly released but is designed to offer protection against accidental release. Control from driver's seat shall not be permitted. Provision for opening from outside shall consist of non-detachable device so designed as to prevent hitching-to, but to permit opening when necessary.

a. Emergency door shall be equipped with slide-bar, cam-operated lock. Slide bar shall have minimum stroke of 1 inch. Emergency door lock shall be equipped with suitable electric plunger-type switch connected with buzzer located in driver's compartment. Switch shall be enclosed in metal case, and wires leading from switch shall be concealed in bus body. Switch shall be so installed that plunger contact farthest edge of slide bar in such manner that any movement of slide bar will immediately close circuit on switch and activate buzzer.

Door lock shall be equipped with interior handle that extends approximately to center of emergency door. It shall lift up to release lock.

b. Emergency window in rear shall be equipped with latch (or latches) on inside, connected with electrical buzzer that will actuate when latch is being released.

It shall also be equipped on outside with nondetachable fastening device so designed as to prevent hitching-to, but to permit opening from the outside.

(12) Electrical system. (a) BATTERY. See Wis. Adm. Code section MVD 17.20(3).

(b) GENERATOR OR ALTERNATOR. See Wis. Adm. Code section MVD 17.20(15).

(c) LAMPS AND SIGNALS. See Wis. Adm. Code section MVD 17.30(24).

(d) WIRING. See Wis. Adm. Code section MVD 17.30(45).

(13) Emergency equipment. (a) Each school bus shall be provided with the following emergency equipment:

1. One axe or steel wrecking bar.
2. A suitable jack, spare tire and necessary tools for tire or wheel changing, and tools for minor repairs. This standard shall not apply if adequate arrangements have been made for service facilities.
3. All emergency equipment shall be kept in a readily accessible place in vehicle, in suitable fasteners or containers.

(b) 1. Each school bus shall carry at all times at least 3 red flags not less than 12 inches square and means for mounting.

2. Each school bus shall carry at all times at least 3 red electric lanterns, or 3 oil burning pot-type flares and 3 red burning fusees, or 3 red emergency reflectors.

(c) Flags, fusees, axe or wrecking bar, and electric or reflective type flares shall be kept in the driver's compartment. Kerosene flares shall be kept filled and in metal containers to right or left of emergency door. All other emergency equipment shall be kept in a readily accessible place in proper containers or fasteners.

(14) Fire extinguisher. Each bus shall be equipped with a fire extinguisher of a type approved by and bearing the label of the laboratories of the National Board of Fire Underwriters, 207 E. Ohio Street, Chicago 11, Illinois, having not less than the following classifications: 4BC dry powder type, or 6BC CO2 type. Extinguisher

shall be mounted in an accessible place in full view, and kept filled and in satisfactory operating condition at all times.

(15) First-aid kit. Bus shall carry Grade A metal first-aid kit and Type II contents conforming to specifications as set forth in Federal Specifications GG-K391a of March 3, 1959. Kit shall be mounted in full view in the driver's compartment, or it may be placed inside a compartment in the driver's area if the compartment is labeled "FIRST AID KIT" or marked with a red cross emblem in plain view to indicate location of the kit. It shall be removable without necessitating the use of any tools. Kit must contain at least 16 units as listed in the following table.

Bandage compress, (sterile gauze pads) 4-inch.....	2 packets
Bandage compress, (sterile gauze pads) 2-inch.....	1 packet
Adhesive absorbent bandage, (bandaid type) 1-inch.....	2 packets
Triangular bandage, 40-inch.....	1 packet
Gauze bandage, 4-inch.....	1 packet
Absorbent-gauze compress.....	1 packet
Burn compound, 1/8 ounce.....	2 packets
Antiseptic applicators (swab type) (iodine or nitromersol tincture N.F. or thimersol N.F.).....	2 packets
Wire splints.....	1 packet
Ammonia inhalants.....	1 packet
Tourniquet and forceps.....	2 packets

Note: Federal specifications, GG-K391a obtainable from:  
General Services Administration  
Business Service Center  
Region 3, Seventh & D Streets  
Washington 25, D. C.

This reference is available in the office of the Motor Vehicle Department, the Secretary of State and the Revisor of Statutes.

(16) Floor. See subsection (9)(d).

(17) Floor covering. (a) Floor in underseat area, including tops of wheel housings, driver's compartment, and toeboard, shall be covered

with fire-resistant floor-covering material of type commonly used in passenger transportation equipment. Floor covering shall be of rubber or linoleum and shall have minimum over-all thickness of 0.125 inch. (Linoleum floor covering shall be made with oxidized linseed-oil binder having cork filler and placed on burlap or felt backing.)

(b) Floor covering in aisle shall be aisle-type fire-resistant rubber or equivalent, non-skid, wear resistant and ribbed. Minimum over-all thickness shall be .1875 inch measured from tops of ribs.

Rubber floor covering shall meet Federal Specifications ZZ-M-71b, *Supplement*  
*24, 1962*  
*DATA*  
*7/18/67*  
Note: Specification obtainable from Superintendent of Documents, Washington, D. C. 20401.

This reference is available in the office of the Motor Vehicle Department, the Secretary of State and the Revisor of Statutes.

(c) Floor covering must be permanently bonded to floor and must not crack when subjected to sudden changes in temperature. Bonding or adhesive material shall be waterproof and shall be of type recommended by manufacturer of floor-covering material. All seams must be sealed with waterproof sealer.

(18) Heater(s). (a) Heater(s) are required, and shall be of hot-water or combustion type.

(b) If only one heater is used, it shall be of fresh-air or combination fresh-air and recirculating type.

(c) If more than one heater is used, additional heaters may be of circulating type.

(d) Where hot-water heaters are used, they shall bear name plate

rating of School Bus Body Manufacturers' Association Standard Code for Testing and Rating Automotive Bus Hot Water Heating and Ventilating Equipment, plate to be affixed by heater manufacturer.

Note: School Bus Body Manufacturers' Association  
401-402 Washington Board of Trade Building  
1616 K Street, N. W.  
Washington 6, D. C.

This reference is available in the office of the Motor Vehicle Department, the Secretary of State, and the Revisor of Statutes.

(e) All combustion-type heaters shall be approved by Underwriters' Laboratories, Inc.

(f) If combustion-type heaters are used, they shall be installed on new buses by body manufacturers and on buses now in operation by authorized dealers or by authorized garages.

(g) Heater(s) shall be capable of maintaining inside temperatures of 50 degrees Fahrenheit at average minimum January temperatures as established by U. S. Department of Commerce, Weather Bureau, for area in which heater is required.

(19) Identification. (a) Only signs and lettering approved by state law or regulation shall appear on bus. Except as provided in subsection (c)2 and 7, the painting of school nicknames, slogans, insignia or decals on bus is prohibited.

(b) Large buses. Body shall bear words "SCHOOL BUS" in black letters at least 8 inches high and one-inch stroke on both front and rear of body or on yellow signs attached thereto. Such lettering shall be placed above rear window and windshield as high as possible without impairment to visibility.

Note: Full scale layout (40" overall length) of words "SCHOOL BUS" with suggestions for application available from National Commission on Safety Education, 1201 Sixteenth Street, N. W., Washington 6, D. C.

This reference is available in the office of the Motor Vehicle Department, the Secretary of State and the Revisor of Statutes.

(c) 1. Bus may have not to exceed three fleet numbers painted in locations of owner's choice. Fleet number shall not be more than 6 inches high.

2. Name and address (and telephone number if desired) of owner or operator shall be displayed in lower yellow panel to the rear of, and as close as possible to, the service door in letters not more than 2 inches high by one-fourth inch stroke. If desired, this marking may also be painted on the left side of the bus below the driver's window. Owners' decals may be used to comply with this subsection provided they do not violate the provisions of this subsection and provided approval for such use is obtained from the commissioner of the motor vehicle department.

3. Name of school or school-bus firm may appear on sides of bus between the seat line rub-rail and the bottom window line in contrasting yellow or black letters not more than 10 inches high.

4. Identification of emergency doors and windows. See Wis. Adm. Code section MVD 17.30(11)(b)7 and Wis. Adm. Code section MVD 17.30(11)(b)9.

5. See Wis. Adm. Code section MVD 17.20(22)(b) regarding sign indicating passenger capacity.



6. When bus is being used for other than school transportation purposes, flashing red signals shall not be used and the words SCHOOL BUS shall be removed or concealed.

7. A placard, decal or other device, not to exceed 90 square inches in size, to identify bus to small children, may be attached to bus.

(d) The registration card shall be displayed in the driver's compartment as required by section 341.11(4), Wis. Stats.

(20) Inside height. Inside body height shall be nominal 72 inches or more, measured metal to metal, at any point on longitudinal center line from front vertical bow to rear vertical bow.

(21) Insulation. Ceilings and walls shall be insulated with thermal insulation materials to deaden sounds and to reduce vibrations and heat transfer. Said insulation shall be fire-resistant material of type approved by Underwriters' Laboratories, Inc., 207 E. Ohio Street, Chicago 11, Illinois.

(22) Interior. (a) Interior of bus shall be free of all unnecessary projections likely to cause injury. This standard requires inner lining on ceilings and walls.

(b) Ceilings over aisles shall be free of all projections.

(23) Ladders. No school bus shall have a ladder attached to its interior or exterior while in motion. Folding or protruding steps are not permitted except as provided in Wis. Adm. Code section MVD 17.30(36)(g).

(24) Lamps and signals. (a) GENERAL. All lamps and their installation

shall conform to standards and recommendations as set forth in handbook supplement 34 of 1966 of Society of Automotive Engineers, 485 Lexington Avenue, New York 17, N.Y.

Note: This reference is available in the office of the Motor Vehicle Department, the Secretary of State and the Revisor of Statutes.

(b) HEAD LAMPS. Bus shall be equipped with head lamps and fuses or circuit breakers.

(c) CLEARANCE LAMPS AND REFLECTORS. Vehicles having a width at any part in excess of 80 inches shall be equipped with 2 amber clearance lights mounted on the front and 2 red clearance lights mounted on the rear, mounted in such a manner as to indicate the extreme width of the vehicle and as near the top thereof as practicable, and visible from a distance of 500 feet. Vehicles having a width in excess of 80 inches shall also be equipped with 2 amber reflectors mounted on the front and 2 red reflectors mounted on the rear, in such a manner as to indicate as nearly as possible the extreme width of the vehicle. Reflectors shall be mounted not less than 16 nor more than 60 inches from the ground. A lawful red reflector may be incorporated as part of a tail lamp.

(d) TAIL AND STOP (BRAKE) LAMPS. 1. Bus shall be equipped with 2 tail lamps and 2 stop lamps capable of emitting red light plainly visible for a distance of 500 feet to the rear. If tail and stop lamps are in combination there shall be 2 additional separate and distinct stop lamps meeting the requirements of this section. Stop lamps shall have light intensity at least equal to Class A, Type I turn signal lamps as set forth in handbook supplement 34 of 1966 of

Society of Automotive Engineers, 485 Lexington Avenue, New York 17, N.Y.

2. Tail lamps shall be mounted not less than 40 inches from surface on which vehicle stands. Stop (brake) lamps shall be as high as practicable but below window line, and spaced as far apart laterally as practicable but not less than 3 feet. Measurements shall be taken from lamp centers.

(e) LICENSE-PLATE LAMP. Bus shall be equipped with rear license-plate illuminator. This lamp may be combined with one of tail lamps.

(f) INTERIOR LAMPS. Interior lamps shall be provided which adequately illuminate aisle and step-well.

(g) TURN SIGNAL LAMPS. Bus shall be equipped with Class A turn signal lamps the component parts of which meet specifications of Society of Automotive Engineers as set forth in handbook supplement 34 of 1966. These signals must be independent units and may be equipped with four-way hazard warning switch to cause simultaneous flashing of turn signal lamps when needed as vehicular traffic hazard warning.

(h) SCHOOL BUS ALTERNATELY FLASHING RED WARNING SIGNAL LAMPS.  
(Definition) School bus alternately flashing red signal lamps are lamps mounted at same horizontal level, intended to identify vehicle as school bus and to inform other users of highway that such vehicle is stopped or about to stop on highway to take on or discharge school children.

1. Bus shall be equipped with 2 red warning lamps at rear of vehicle and 2 red warning lamps at front of vehicle, which shall be controlled by manually actuated switch and shall flash alternately at rate of 60 to 120 cycles per minute. No brake or door operated switch shall be

permitted. "On" period shall be long enough to permit bulb filament to come up to full brightness.

2. Red warning lamps shall be seal beam type, or other improved type meeting the requirements of 4. of the section, not less than 5 inches in diameter and visible from a distance of at least 500 feet along the axis of the vehicle in bright sunlight.

3. There shall be visible or audible means of giving clear and unmistakable indication to driver when signaling system is turned on.

4. INSTALLATION. a. Each red warning signal lamp shall be mounted with its axis substantially parallel to longitudinal axis of vehicle.

b. Front and rear red warning signal lamps shall be spaced as far apart laterally as practicable, but in no case shall spacing between lamp centers be less than 3 feet.

c. Location of front red warning signal lamps shall be such that they can be clearly distinguished when headlamps are lighted on lower beam.

d. Red warning signal lamps shall be mounted at front above windshield and at rear so that lower edge of lens is not lower than top line of side window openings.

e. Vision of front signal lamps to front and rear signal lamps to rear shall be unobstructed by any part of vehicle from 5 degrees above to 10 degrees below horizontal and from 30 degrees to right and 30 degrees to left of center line of vehicle.

f. The area around the lens of each alternately flashing red signal lamp and extending outward approximately 3 inches shall be painted

black on all school buses. In installations where there is no flat vertical portion of body immediately surrounding entire lens of lamp, circular or ~~square~~ <sup>square</sup> band of black approximately 3 inches wide, immediately below and to both sides of lens, shall be painted on body or roof area against which red warning signal lamp is seen. This standard shall not apply to vehicles not specifically manufactured as school buses and which have red warning signal lamps mounted above the roof top. Red warning signal lamps on such vehicles shall be equipped with black hoods at least 3 inches long.

822  
7/18/67

g. Hoods. Except as provided in f above, red warning signal lamps may be equipped with hoods to shield from rays of sun for improved visibility.

(25) Lettering. See Identification subsection (19).

(26) Mounting. (a) Chassis frame shall extend to rear edge of rear body cross member. Bus body shall be attached to chassis frame in such manner as to prevent shifting or separation of body from chassis under severe operating conditions.

(b) Body front shall be attached and sealed to chassis cowl in such manner as to prevent entry of water, dust, and fumes through joint between chassis cowl and body.

(c) Insulating material shall be placed at all contact points between body and chassis frame. Insulating material shall be approximately 1/4 inch thick, shall have quality of sidewall of automobile tire, and shall be so attached to chassis frame or body member that it will not move under severe operating conditions.

(27) Over-all width. Over-all width of bus body shall not exceed 96 inches.

(28) Posts. See subsection (9)(c) and subsection (42)(b).

(29) Rear vision. (a) Interior clear-view mirror shall be at least 6 by 30 inches over-all, to afford good view of pupils and roadway to rear. If not metal-backed and framed, mirror shall be of laminated plate safety glass. It shall have rounded corners and protected edges.

(b) Two exterior clear-view rearview mirrors shall be provided, one to left and one to right of driver. Area of each mirror shall be not less than 50 square inches over-all. Each mirror shall be firmly supported and adjustable to give driver clear views past left rear and right rear of bus.

(30) Rub rails. (a) There shall be one rub rail located on each side of bus approximately at seat level which shall extend from rear side of entrance door completely around bus body (except for emergency door) to point of curvature near outside cowl on left side.

(b) There shall be one rub rail located approximately at floor line which shall cover same longitudinal area as upper rub rail, except at wheel housings, and shall extend only to radii of right and left rear corners.

(c) Both rub rails shall be attached at each body post and all other upright structural members.

(d) Both rub rails shall be 4 inches or more in width, shall be of 16-gauge steel, and shall be constructed in corrugated or ribbed fashion.

(e) Both rub rails shall be applied outside body or outside body posts. Pressed-in or snap-on rails do not satisfy this requirement.

(31) Sanders. The use of sanders is optional, however if used, must comply with the following requirements:

(a) Be of hopper cartridge-valve type.

(b) Have metal hopper with all interior surfaces treated to prevent condensation of moisture.

(c) Be of at least 100-pound (grit) capacity.

(d) Have cover on filler opening of hopper, which screws into place, sealing unit airtight.

(e) Have discharge tubes extending to front of each rear wheel under fender.

(f) Have no-clogging discharge tubes with slush-proof, non-freezing rubber nozzles.

(g) Be operated by electric switch with telltale light mounted on instrument panel.

(h) Be exclusively driver-controlled.

(i) Have gauge to indicate hoppers need refilling when they are down to one-quarter full.

(32) Seat belt for driver. Seat belt for driver shall be provided, belt to comply with ~~current~~ specifications and recommended practices of Society of Automotive Engineers except that belt shall be fastened to bus floor immediately behind driver's seat when adjusted to its rear-most position.

Note: Seat belt specifications are available from Society of Automotive Engineers, 485 Lexington Avenue, New York, N.Y. 10017.

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*DAT Handbook, 1966*

This reference is available in the office of the Motor Vehicle Department, the Secretary of State and the Revisor of Statutes.

(33) Seats. (a) All seats shall have minimum depth of 14 inches.

(b) In determining seating capacity of bus, allowable average rump width shall be:

1. 13 inches where 3-3 seating plan is used.

2. 15 inches where 3-2 seating plan is used.

Note: See Body Sizes table subsection (2).

(c) All seats shall be forward-facing and shall be securely fastened with bolts and nuts, or with self tapping lag bolts, but not with sheet metal screws.

(d) No bus shall be equipped with jump seats or portable seats.

(e) Forward-most pupil seat on right side of bus shall be located so as not to interfere with driver's vision, not farther forward than guard rail behind driver or rear of driver's seat when adjusted to its rear-most position.

(f) Minimum center to center seat spacing shall be 27 inches where cushioned seats are used, or 25.1 inches where fiber glass seats are used. Distance between driver's seat when adjusted to its rear-most position and front face of seat back of forward-most pupil seat on left side of bus shall be not less than 24 inches measured at cushion height.

(g) Seat cushion shall be constructed with springs, foam rubber, polyurethane foam, or other equivalent material. If springs are used, there shall be at least 21 springs per cushion. Padding used to cover springs may be cotton, rubberized hair, foam rubber, or other equivalent material. If cotton or similar material is used, padding for cushions



shall be at least 2 inches thick, except for reasonable distance from edge of cushion to allow for curve of edges. If sponge rubber, rubberized hair, or similar materials is used, its thickness shall be at least 1 inch, except for edges of cushion. If foam rubber or polyurethane foam is used without springs, its thickness in cushion shall be approximately 5 inches and it shall be depressed not more than 80% when distributed weight of 345 pounds is applied to it. If cotton or similar material, rubberized hair, foam rubber, or polyurethane foam is used in seat back rests, it shall be approximately 2 inches thick and shall not be depressed more than 80% when distributed weight of 300 pounds is applied to it. Seat covering shall be artificial leather equal to coated fabrics, 42 ounce finished weight, 54 inches wide, reinforced backing of 1.06 broken twill. Padding and covering or surfaces on all seats shall be of material that will not flash or explode upon contact with spark or open fire. Seams of seat cushions shall be made of good quality welt.

(h) Minimum distance between steering wheel and back rest of driver's seat shall be 11 inches. Driver's seat shall be strongly attached, shall have vertical adjustment, and shall have fore and aft adjustment of not less than 4 inches.

(i) Minimum of 36-inch headroom for sitting position above top of undepressed cushion line of all seats shall be provided. Measurement shall be made vertically not more than 7 inches from side wall at cushion height and at fore-and-aft center of cushion.

(j) Backs of all seats of similar size shall be of same width at top and of same height from floor and shall slant at same angle with floor.

(k) Where grab handles on seats are used, they shall be enclosed.

(1) Fiber-glass seats may be used provided they meet the following standards:

1. Fiber-glass seats must meet all foregoing provisions for seats except those concerning construction of seat cushions and seat backs.

2. Fiber-glass seats shall combine rigid construction of welded tubular steel with contoured matched die formed or hand-sprayed molded plastic shell. Exposed steel shall be stainless steel or shall be finished with baked enamel.

3. Plastic shells shall consist of good commercial grade, fire resistant, color pigmented resin reinforced with glass fibers in such manner as to avoid resin rich sections. Shells shall be shaped to provide maximum comfort.

4. Both metal frames and plastic shells shall have rounded corners and be free from sharp edges. Except for rearmost row, fiber-glass seats shall be provided with top-rail crash pads.

(34) Stanchions and guard rails. (a) Vertical stanchion shall be installed at right rear corner of driver's seat in such position as neither to interfere with adjustment of driver's seat nor to obstruct 12 inch aisle. Guard rail, approximately 30 inches above floor, and so placed as not to interfere with fore-and-aft adjustment of driver's seat, shall extend from vertical stanchion to left-hand wall behind driver's seat.

(b) Vertical stanchion shall be installed at rear of entrance step-well from roof to floor. Placement shall not restrict passageway at any level to less than 24 inches nor aisle to less than 12 inches.

(c) Guard rail and step-well guard panel shall be installed from step-well stanchion to right-hand wall to prevent children in front seat from being thrown into step-well in case of sudden stop. Guard rail shall be approximately 30 inches above floor and its guard panel shall not restrict entrance passageway to less than 24 inches at any level. Panel shall extend from guard rail to within 2 inches of floor. If panel extends over or into step-well opening, it must be flanged at floor line so as to close any opening between panel and floor.

(d) Clearance between step-well guard panel and first pupil seat shall be at least 24 inches measured from panel to front face of seat back at cushion height.

(e) All stanchions and guard rails shall be minimum of 1-inch outside diameter and stainless steel clad or equal.

(35) Steering wheel. See Wis. Adm. Code section MVD 17.20(26)(d).

(36) Steps. (a) First step at service door shall be not less than 12 inches and not more than 16 inches from ground, based on standard chassis specifications.

(b) Riser of upper step at service door shall be not more than 15 inches. When more than 2 steps are used, risers must be within 1/2 inch of equal height except that, where plywood floor is used on steel, differential may be increased by thickness of plywood used.

(c) Steps shall be enclosed to prevent accumulation of ice and snow.

(d) Steps shall not protrude beyond side body line.

(e) Grab handle not less than 10 inches in length shall be provided in unobstructed location inside doorway.

(f) Surface of steps shall be of non-skid material or construction.

(g) There shall be one stirrup step and suitably located handle on each side of front of body to provide easy accessibility for cleaning windshield and lamps.

(37) Sun shield. Interior adjustable sun visor not less than 6 by 16 inches in size shall be installed above windshield.

(38) Undercoating. Entire underside of body, including floor members and side panels below floor level, shall be coated with fire-resistant, asphalt-base or rubber-base undercoating material, applied by spray method, at least 1/8-inch thick, in order to seal, to deaden sound, to insulate, and to prevent oxidation. This shall not apply to buses placed in service prior to January 1, 1955.

(39) Ventilation. (a) Body shall be equipped with suitable, controlled ventilating system of sufficient capacity to maintain proper quantity of air under operation conditions without opening of windows except in extremely warm weather.

(b) If static-type exhaust roof ventilators are desired, they shall be installed forward of the center of roof.

(40) Wheel housings. (a) Wheel housing openings shall allow for easy tire removal and service.

(b) Wheel housing shall be designed to support seat and passenger loads and shall be attached to floor sheets in such manner as to prevent any dust or water from entering body.

(c) Inside height of wheel housings above floor line shall not exceed 10 inches.

(d) Wheel housings shall provide clearance for loaded bus and the use of anti-skid chains.

(41) Width. See subsection (27).

(42) Windshield and windows. (a) All glass in windshield, windows, and doors shall be of safety glass, so mounted that permanent mark is visible, and of sufficient quality to prevent distortion of view in any direction.

(b) Windshield shall be large enough to permit driver to see roadway clearly, shall be slanted to reduce glare, and shall be installed between front corner posts that are so designed and placed as to afford minimum obstruction to driver's view of roadway.

(c) All regular side windows shall provide an opening from the top of not more than 10 inches obtained by lowering window.

Windows which are hinged at the top and push out from the bottom must be fastened so they cannot be pushed out from the bottom when being used in school transportation.

(d) Glass in all side and rear windows shall be of AS-2 or better grade as specified in United States of America Standards Institute Code Z26.1, (1966).

(e) Knockout-type, split sash windows may be used.

(f) All exposed edges of glass shall be banded.

Note: ~~Current~~ Safety Code for Safety Glazing Materials for Glazing Motor Vehicles Operating on Land Highways (Z26.1) obtainable from United States of America Standards Institute, 10 East Fortieth St., New York, N. Y. 10016.

This reference is available in the office of the Motor Vehicle Department, the Secretary of State, and the Revisor of Statutes.

(43) Windshield washers. Windshield washers shall be optional but, where installed, they shall conform to manufacturer's recommendations

as to type and size for bus on which they are to be used.

(44) Windshield wipers. Bus shall be equipped with two positive-action variable-speed windshield wipers of vacuum, air or electric type.

(45) Wiring. (a) All wiring shall conform to standard of Society of Automotive Engineers, SAE J555a, 1962 revision.

Note: Obtainable from Society of Automotive Engineers, 485 Lexington Avenue, New York, N.Y. 10017.

This reference is available in the office of the Motor Vehicle Department, the Secretary of State and the Revisor of Statutes.

(b) Circuits:

1. Wiring shall be arranged in at least eight regular circuits, as follows:

a. Head, tail, stop(brake), and instrument panel lamps.

b. Clearance lamps.

c. Dome

d. Starter motor.

e. Ignition and emergency door signal.

f. Turn signal lamps.

g. Alternately flashing red signal lamps.

h. Horn.

i. Step-well lamps, with door actuated switch, shall be on the clearance light circuit or on separate circuit.

2. Any of the above combination circuits may be subdivided into additional independent circuits.

3. Whenever heaters and defrosters are used, at least one

additional circuit shall be installed.

4. Whenever possible, all other electrical functions (such as sanders and electric type windshield wipers) shall be provided with independent and properly protected circuits.

5. Each body circuit shall be color coded and a diagram of the circuits shall be attached to the body in a readily accessible location.

(c) A separate fuse or circuit breaker shall be provided for each circuit except starter motor and ignition circuits.

(d) All wires within body shall be insulated and protected by covering of fibrous loom (or equivalent) which will protect them from external damage and minimize dangers from short circuits. Whenever wires pass through body member, additional protection in form of appropriate type of insert shall be provided.

(e) Wires not enclosed within body shall be fastened securely at intervals of not more than 24 inches. All joints shall be soldered or joined by equally effective connectors.

*MVD 17.35 Applicability Sections 17.20 and 17.30 apply only to large buses as defined in S.17.01(2)(a).*

### Subchapter 3

#### Small Buses

For purposes of this order, a small bus is defined as a school bus having a seating capacity up to 23 passengers, inclusive, in addition to the driver, but not including automobiles. See explanation in Wis. Adm. Code section 17.01(1).

The term "not originally manufactured as school buses" means a vehicle not intended to be used as a school bus at the time of original manufacture.

The term "manufacturer's standard" means that the installation made by the original manufacturer or its equal will be acceptable.

#### Chassis

MVD 17.40(1) Air cleaner. Bus shall be equipped with adequate oil-bath or dry element type air cleaner mounted outside passenger compartment.

(2) Axles. (a) Front axle or other type of suspension assembly shall be of sufficient capacity at ground to support such load on front axle as would be imposed by actual average gross vehicle weight plus 10 percent.

(b) Rear axle shall be full-floating type. Rear axle or other type of suspension assembly shall have gross weight at ground equal to or exceeding that portion of total load which is supported by rear suspension assembly.

(c) Requirement in above section for full-floating rear axle does not apply to small vehicles not originally manufactured as a school bus.



(3) Battery. (a) Storage battery, as established by manufacturer's rating, shall be of sufficient capacity to care for starting, lighting, signal devices, heating and other electrical equipment.

(b) No bus shall be equipped with battery of less than 50 ampere hours at 12 volts, measured at 20 hour rate.

(c) Battery shall be mounted outside passenger compartment in adequate carrier and be readily accessible for servicing and removal, preferably from outside passenger compartment.

(4) Brakes.

Note: For buses not originally manufactured as school buses the following requirements shall apply:

(a) Four-wheel, increased or over-size brakes, with highest possible braking area, adequate at all times to control bus when fully loaded, shall be provided.

(b) Foot or service brakes shall, at all times, be capable of stopping complete unit, when fully loaded, from speed of 20 miles per hour in not more than 30 feet, such distance to be measured from point at which movement of service brake pedal or control begins. Tests for stopping distance shall be made on substantially level (not to exceed plus or minus 1% grade), dry, smooth, hard surface that is free from loose material.

(c) Chassis shall be equipped with auxiliary brake capable of locking 2 wheels and capable of holding vehicle on any grade on which it is operated under any conditions of loading on a surface free from snow or ice. Operating controls of such auxiliary brake shall be independent of operating controls of service brakes.

(d) Buses having full compressed-air systems shall be equipped with:

1. At least 2 reservoirs (or one vessel divided into 2 compartments) connected in series.

2. Safety valve mounted on first reservoir to protect air brake system against excessive air pressure and check valve mounted in optional location.

3. Air gauge mounted on instrument panel to register air pressure in air brake system. See Wis. Adm. Code section MVD 17.20(18).

4. Audible low-pressure indicator to warn driver if air pressure in air brake system falls below 60 pounds per square inch.

(e) Buses having vacuum-actuated or compressed air over hydraulic systems shall be equipped with check valve located between source of supply and reservoir and must have air or vacuum gauge on instrument panel.

*(e m)* ~~NOTE:~~ For buses originally manufactured as school buses the ~~above~~ requirements <sup>(4)(a) through (e)</sup> apply until January 1, 1968. After that date the following requirements shall apply:

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(f) Service brakes:

1. Stopping ability of service brake system. Service brake system shall be designed and constructed so that by application of single control unit vehicle can be stopped within distances specified in a and b of this subsection. Stopping distance requirement tests shall be conducted in accordance with SAE J658 and with vehicle loaded (MGVW - manufacturer's gross vehicle weight).

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Note: SAE J658<sup>^</sup>- Service Brake Performance, recommended practice of Society of Automotive Engineers. This reference is available in the office of the Motor Vehicle Department, the Secretary of State, and the Revisor of Statutes.

a. Brakes shall be designed to have capability of developing deceleration of 14 fpsps (feet per second per second) from speed of 20 mph at pedal effort of not more than 75 pounds.

b. Stopping distance test with brakes cold shall be conducted after proper conditioning according to SAE J880 and vehicle shall stop, from speed of 20 mph, within following distances at pedal effort of not more than 200 pounds:

10,000 pounds GVW and under----25 feet

Over 10,000 pounds GVW-----35 feet

c. Brake balance shall be such that, when tested at speed of 20 mph under any normal condition of loading within MGW (manufacturer's gross vehicle weight), deceleration of 12 fpsps (feet per second per second) can be achieved without locking wheels on any axle.

d. Energy absorption - horsepower rating. Energy absorption capability of brakes, when tested in accordance with procedure established by SAE J880 or equivalent, shall be not less than  $12 + \frac{1.4 \text{ GVW.}}{1000}$ .

(1966)

Note: SAE J880<sup>^</sup>- Brake Rating System Test code--Commercial Vehicles, recommended practice of Society of Automotive Engineers. This reference is available in the office of the Motor Vehicle Department, the Secretary of State and the Revisor of Statutes.

2. Travel reserve of air brake actuator or hydraulic brake pedal.

Brake actuator travel, when measured statically at actuating force required for compliance with Item (f)1 b above, shall be not more than 60 percent of available travel.

3. Reservoirs required. Every brake system which employs air or vacuum shall include following reservoir capacity:

a. Air brake system shall have reservoir capacity which is equal to or greater than 12 times total volume of all brake actuators at full travel.

b. Vacuum brake system shall have reservoir used exclusively for brakes, with capacity of not less than 1,000 cubic inches, and shall be adequate to insure loss in pressure at full stroke application of not more than 30 percent.

c. Brake system shall include suitable and convenient connection for installation of separate vacuum reservoir with capacity of not less than 1,000 cubic inches, furnished and installed by body manufacturer and protected by check valve, for actuation of other vacuum-powered accessories. Engine shall be protected by proper filters.

4. Safeguarding of air or vacuum system reservoir. Brake system reservoir shall be so safeguarded by a check valve or equivalent device that in the event of failure or leakage in its connection to the source of compressed air or vacuum, the stored air or vacuum shall not be depleted by the leak or failure. Means shall be provided to establish air check valve to be in working order.

5. Gauges. A vehicle using air or vacuum in operation of brake system shall be equipped with an illuminated gauge, accurate to within 10 percent of actual reservoir pressure, which will indicate to driver the air pressure in psi (pounds per square inch) which is available for the operation of air brakes; or the vacuum in inches of mercury which is available for the operation of vacuum brakes.

6. Warning devices. In addition to the gauges required in 5. above, vehicle shall be equipped with audible or visible warning signal which will give continuous warning to driver when air pressure in braking system is 60 psi (pounds per square inch) or less; or when vacuum in braking system is 8 inches of mercury or less.

(g) Emergency braking system: General. Brake system(s) shall perform emergency stopping function and be so designed and constructed that single failure anywhere in brake system which performs service brake function, excepting mechanical parts of wheel brake assemblies and brake pedal and brake pedal attachment to brake valve(s) or master cylinder(s), will not leave vehicle without operative brakes capable of stopping vehicle when loaded up to and including manufacturer's rated GVW (gross vehicle weight) at any legal speed and in accordance with requirements of 1 and 2, below.

1. Emergency stopping performance requirements. Following performance shall be obtained under road and test conditions outlined in (f)1 above:

a. Vehicle, when loaded to manufacturer's GVW (gross vehicle weight)

capacity, shall be brought to stop from speed of 20 mph in measured distance of 85 feet.

b. Deceleration of not less than 6 fpsps (feet per second per second) shall be maintained throughout stop from 20 mph.

2. Control requirements of emergency stopping system. Control of emergency stopping system shall be designed and constructed:

a. to permit modulated control by driver of brake application and release; and

b. to prevent release of brakes by driver unless energy is available for re-application.

(h) Parking brakes:

Parking brake system shall be designed and constructed to meet following requirements:

1. Parking brake shall hold vehicle stationary, or to limit of traction of braked wheels, on 20-percent grade under any condition of legal loading and on surface free from snow, ice, and loose material.

2. When applied, parking brakes shall remain in applied position with capability set forth in (h)1 above, despite exhaustion of source of energy used for application or despite leakage of any kind.

(5) Bumper, front. (a) Bumper shall be furnished by chassis manufacturer as part of chassis.

(b) Front bumper must extend to outer edges of fenders at bumper top line (to assure maximum fender protection) and be of sufficient

strength to permit pushing vehicle of equal gross weight without permanent distortion to bumper, chassis or body.

(6) Bumper, rear. (a) Rear bumper shall be furnished by chassis manufacturer as part of the chassis.

(b) Rear bumper shall be of sufficient strength to permit vehicle being pushed without permanent distortion to bumper, chassis or body.

(c) Manufacturer's standard will be acceptable on buses not originally manufactured as school buses.

(7) Clutch. Clutch torque capacity shall be not less than 10% in excess of maximum net torque output of engine.

(8) Color. See Wis Adm. Code section 17.50(5).

(9) Drive shaft. Drive shaft shall be protected by metal guard or guards to prevent it from whipping through floor or dropping to ground. This does not apply to vehicles with torque-tube drive shaft.

(10) Exhaust system. (a) Exhaust pipe, muffler, and tailpipe shall be outside bus body and attached to chassis. All units and connections shall be firm and leakproof.

(b) Tailpipe shall be constructed of seamless or electrically welded tubing of 16-gauge steel or equivalent. Flexible tubing is not acceptable.

(c) Size of tailpipe shall not be reduced after it leaves muffler. Tailpipe shall extend beyond the external rear of the bus body at the point of projection, but not beyond the bumper.

(d) Exhaust system shall be properly insulated from fuel tank and tank connections by securely attached metal shield at any point where it is less than 12 inches from tank or tank connections.

(e) Noise level shall not exceed 125 sones as measured by Beranek-Armour-ATA tone equivalent method as established by the Automobile Manufacturers Association in 1954.

Note: Obtainable from Automobile Manufacturers Association, 320 New Center Building, Detroit 2, Michigan.

This reference is available in the office of the Motor Vehicle Department, the Secretary of State and the Revisor of Statutes.

(11) Fenders, front. Total spread of outer edges of front fenders, measured at fender line, shall exceed total spread of front tires when front wheels are in straight ahead position.

(12) Frame. (a) Frame or equivalent shall be of such design as to correspond at least to standard practice for trucks of same general load characteristics which are used for severe service.

(b) When frame side members are used they shall be of one-piece construction. If frame side members are extended, such extension shall be designed and furnished by chassis manufacturer with his guarantee, and installation shall be made by either chassis or body manufacturer and guaranteed by company making installation.

Extensions of frame lengths are permissible only when such alterations are behind rear hanger of rear spring and shall not be for purpose of extending wheel base.

(c) Holes in top or bottom flanges of frame side rails shall not



be permitted except as provided in original chassis frame. There shall be no welding to frame side rails except by chassis or body manufacturer.

(13) Fuel tank. (a) Fuel tank shall be mounted, filled, and vented outside of body. Mounting shall be on right side of bus unless wheelbase is too short, in which case mounting shall be on left side.

(b) Capacity of fuel tank shall be manufacturer's specification.

(14) Generator or alternator. Generator or alternator with rectifier shall have minimum output of at least 35 amperes with 12 volt system or 40 amperes if 6 volt system and shall be ventilated, voltage controlled and current-controlled.

(15) Governor. Governor is permissible and where used shall be approved by chassis manufacturer.

(16) Horns. Shall be equipped with standard make dual horns in good working order and capable of emitting sound audible under normal traffic conditions from a distance of not less than 300 feet.

(17) Instruments and instrument panel. (a) Chassis shall be equipped with following instruments and gauges.

1. Speedometer which will show speed.
2. Odometer which will give accrued mileage.
3. Ammeter with charge and discharge.
4. Oil pressure gauge.
5. Water temperature gauge.

6. Fuel gauge.
7. Upper-beam headlamp indicator.
8. Air pressure or vacuum gauge, where air or vacuum brakes are used.

(b) All instruments shall be accessible for maintenance and repair. All instruments shall be kept in good working order.

(c) Above instruments and gauges shall be mounted on instrument panel in such manner that each is clearly visible to driver in normal seated position. Lights in lieu of gauges are not acceptable.

(d) Instrument panel shall have lamps of sufficient candlepower to illuminate all instruments and gauges.

(e) Manufacturer's standard acceptable on buses not originally manufactured as school buses.

(18) Length. Over-all length shall not exceed 40 feet.

(19) Oil filter. Oil filter of replaceable element or cartridge type shall be provided and shall be connected by flexible oil lines if it is not of built-in or engine-mounted design. Oil filter shall have oil capacity of at least 1 quart.

(20) Openings. All openings in floor board or firewall between chassis and passenger-carrying compartment, such as for gearshift lever and auxiliary brake lever, shall be sealed. See Wis. Adm. Code section MVD 17.50(6)(d)2.

(21) Passenger load. (a) Gross vehicle weight (i.e. chassis weight with oil, water, and full fuel tank, plus body weight, plus

driver's weight of 150 pounds, plus weight of maximum seated pupil load based on not less than 100 pounds per pupil) shall not exceed maximum gross vehicle weight rating as established by manufacturer.

(b) There shall be displayed on the inside of the bus body directly over the windshield on the right of the driver a sign indicating the maximum pupil seating capacity of the bus. The size of the letters and numerals shall be large enough to permit them to be read by passengers. Transportation of passengers in excess of the number designated on such sign is prohibited.

(22) Power and gradeability. Chassis must be so geared and powered as to be capable of surmounting 3.7% grade at speed of at least 20 mph with full load (see subsection (21)(a)) on continuous pull in direct drive.

For formula refer to Wis. Adm. Code section MVD 17.20(23).

(23) Shock absorbers. Shall be equipped with front and rear double acting shock absorbers compatible with manufacturer's rated axle capacity.

(24) Springs. (a) Springs or suspension assemblies shall be of ample resiliency under all load conditions and of adequate strength to sustain loaded bus without evidence of overload.

(b) Springs or suspension assemblies shall be designed to carry their proportional share of gross vehicle weight in accordance with requirement for weight distribution as shown in Wis. Adm. Code section MVD 17.20(29).

(c) If rear springs are used, they shall be of progressive type.

(d) If leaf-type front springs are used, stationary eyes shall be protected by full wrapper leaf in addition to main leaf.

(e) Springs on small buses not originally manufactured as school buses shall be manufacturer's standard.

(25) Steering gear. (a) Steering gear shall be approved by chassis manufacturer and designed to assure safe and accurate performance when vehicle is operated with maximum speed.

(b) Steering mechanism shall provide for easy adjustment for lost motion.

(c) No changes shall be made in steering apparatus which are not approved by chassis manufacturer.

(d) There shall be a clearance of at least 2 inches between steering wheel and cowl, instrument panel, windshield, or any other surface.

(e) Power steering is permissible if approved by chassis manufacturer.

(26) Tires and rims. (a) Tire and rim sizes, based upon standards contained in the 1967 Yearbook of Tire and Rim Association, Command Building, 34 N. Hawkins Avenue, Akron, Ohio, 44313, shall be required.

Note: This reference is available in the office of the Motor Vehicle Department, the Secretary of State and the Revisor of Statutes.

(b) In order to allow for reasonable tolerance, total weight imposed on any tire shall not be greater than 10% above said standard of Tire and Rim Association.

(c) All tires shall be of same size and ply rating, except where wide single equivalents are used.

(d) Spare tire, if required, shall be suitably mounted in accessible location outside passenger compartment. Spare tire is required unless adequate arrangements for service facilities have been made.

(e) Vehicles not manufactured originally as school buses must comply with subsections (a)(b)(c) above. Spare tire mounting may be manufacturer's standards.

(f) All tires must have visible tread around entire periphery.

(g) No recap tires are permitted on steering wheels.

(27) Transmission. Three speed and automatic transmissions are acceptable.

(28) Weight distribution. Weight distribution of fully loaded vehicle on level surface shall be such that not more than 75% of gross vehicle weight is on rear tire and not more than 35% is on front tires.

#### Body

MVD 17.50(1) Aisle. (a) Minimum clearance of all aisles, including aisle (or passageway between seats) leading to emergency door, shall be 12 inches. See Wis. Adm. Code section MVD 17.50(8)(b)4.

(b) Aisle supports of seat backs shall be slanted away from aisle sufficiently to give aisle clearance of 15 inches at tops of seat backs.

(2) Body size. (a) Small vehicle may vary in capacity from 14 to 23 pupils, may be narrower than large vehicle, and body may have been converted from one originally manufactured for other purposes.

(b) In no case shall less than 13 inch rump space per pupil be permitted in computing passenger capacity or actually seating pupils.

(3) Book racks. (a) Book racks, if installed, shall be provided above side windows within range from front cross-seat to rear transverse seat except across or above emergency door.

(b) Book racks made of material which is expanded, woven or punched are prohibited. Any other type having openings large enough to permit insertion of fingers are prohibited.

(c) Racks shall be free of projections or sharp edges likely to cause injury.

(4) Bumper, rear. See Wis. Adm. Code section MVD 17.40(6).

(5) Color. (a) With the exception of fenders and trim, the body, including hood, cowl and roof shall be painted a uniform color, national school bus chrome (yellow) according to national bureau of standards specifications.

(b) Fenders shall be painted black according to national bureau of standards specifications.

(c) Trim, except where chromiumplated, shall be painted black. The grill, if painted, may be yellow or black.

(d) Buses placed in operation after January 1, 1963 shall have wheels painted black except those parts which are of aluminum, chrome, or anodized metal.

Note: Color chips of federal standard No. 595 chrome yellow enamel No. 13432 and black enamel No. 17038 available from General Services

Administration, Business Center, Region 3, Seventh and D Streets,  
S. W. Washington 25, D. C.

This reference is available in the office of the Motor Vehicle  
Department, the Secretary of State, and the Revisor of Statutes.

(6) Construction. (a) Construction shall be all-steel or other  
metal with strength at least equivalent to all steel as certified  
by body manufacturer.

(b) Construction shall provide reasonably dustproof and watertight  
unit.

(c) Bus body (including roof bows, body posts, and floor) shall be  
of sufficient strength to support entire weight of fully loaded vehicle  
on its top or side if overturned. It shall have sufficient frame  
members (strainers, stringers, etc.) in roof structure and corners  
to provide adequate safety and to resist damage on impact.

(d) 1. Floor shall be of prime commercial quality steel  
of at least 14-gauge or other metal or other material at least equal in  
strength to 14-gauge steel. If plywood is used, it shall be 5-ply,  
at least 5/8-inch thick and it shall equal or exceed properties of  
exterior-type Douglas fir plywood, B-B Grade, as specified in  
standard issued by U.S. Department of Commerce. Floor shall be level  
from front to back and from side to side except in wheel housing,  
toeboard, and driver's seat platform areas. For buses not originally  
manufactured as school buses, manufacturer's standards will be  
acceptable.

Note: Commercial standard CS45-60 Douglas Fir Plywood: A Recorded Voluntary Standard of the Trade (as amended). Obtainable from Superintendent of Documents, Washington D. C. 20401.

This reference is available in the office of the Motor Vehicle Department, the Secretary of State and the Revisor of Statutes.

2. All openings between chassis and passenger carrying compartment made due to alterations by body manufacturer must be sealed. See Wis. Adm. Code section MVD 17.40(20).

(e) In the above section, subsection (c) does not apply to small vehicles not manufactured originally as school buses. Subsection (d) 1-floor on small-vehicles-not manufactured originally as school buses shall be manufacturer's standard.

(7) Defrosters. Defrosters are required, and shall be of sufficient capacity to keep windshield and driver's window clear of fog, ice and snow. This may be done by using fans or by taking heat directly from approved heater.

(8) Doors. (a) SERVICE DOOR. Service door shall be located to right of driver and shall be manually controlled from driver's seat by over-center control for bus-type conveyance. This standard shall not apply to vehicles not originally manufactured as school buses.

(b) EMERGENCY DOOR. 1. Emergency door shall be located in center of rear end of bus and shall be equipped with fastening device for opening from inside and outside body, which may be quickly released but is designed to offer protection against accidental release.



Metal guard shall be placed over door control on inside. Control from driver's seat shall not be permitted. Provisions for opening from outside shall consist of device designed to prevent hitching-to but to permit opening when necessary. This standard shall not apply to vehicles not originally manufactured as school buses.

2. Door shall open either vertically or horizontally. When vertical type door is used, there shall be unobstructed aisle at least 12 inches wide. This standard shall not apply to vehicles not originally manufactured as school buses.

3. There shall be no steps leading to emergency door.

4. No seat or other object shall be placed in bus which restricts passageway to emergency door to less than 12 inches.

(9) Electrical system. (a) BATTERY. See Wis. Adm. Code section MVD 17.40(3).

(b) GENERATOR OR ALTERNATOR. See Wis. Adm. Code section MVD 17.40(14).

(c) LAMPS AND SIGNALS. See Wis. Adm. Code section MVD 17.50(21).

(d) WIRING. See Wis. Adm. Code section MVD 17.50(40).

(10) Emergency equipment. (a) Each school bus shall be provided with the following emergency equipment.

1. One axe or steel wrecking bar.

2. A suitable jack, spare tire and necessary tools for tire or wheel changing, and tools for minor repairs. This standard will not apply if adequate arrangements have been made for service facilities.

3. All emergency equipment shall be kept in a readily accessible place in vehicle, in suitable fasteners or containers.

(b) 1. Each School bus shall carry at all times at least 3 red flags not less than 12 inches square and means for mounting.

2. Each school bus shall carry at all times at least 3 red electric lanterns, or 3 oil burning pot-type flares and 3 red burning fusees or 3 red emergency reflectors.

(c) Flags, fusees, red emergency reflectors and axe or wrecking bar shall be kept in the driver's compartment. Flares shall be kept full and in metal containers to right or left of emergency door. All other emergency equipment shall be kept in a readily accessible place in proper containers or fasteners.

(11) Fire extinguishers. Each bus shall be equipped with a fire extinguisher of a type approved by and carrying the seal of the laboratories of the National Board of Fire Underwriters, 207 E. Ohio Street, Chicago, Illinois, having not less than the following classifications: 4BC dry powder type, or 6BC CO2 type. Extinguisher shall be mounted in an accessible place in full view, and kept filled and in satisfactory operating condition at all times.

(12) First aid kit. (a) Bus shall carry Grade A metal first aid kit and Type II contents conforming to specifications as set forth in Federal Specifications GG-K-391a of March 3, 1959, mounted in full view in the driver's compartment, and shall be removable

without necessitating the use of any tools. Kit must contain at least 16 units as listed in the following table:

Bandage compress (sterile gauze pads) 4-inch.....	2 packets
Bandage compress (sterile gauze pads) 2-inch.....	1 packet
Adhesive absorbent bandage (bandaid type) 1-inch.....	2 packets
Triangular bandage, 40-inch.....	1 packet
Gauze bandage, 4-inch.....	1 packet
Absorbent-gauze compress.....	1 packet
Burn compound, 1/8 ounce.....	2 packets
Antiseptic applicators (swab type) (iodine or nitromersol tincture N.F. or thimersal N.F.).....	2 packets
Wire splints.....	1 packet
Ammonia inhalants.....	1 packet
Tourniquet and forceps.....	2 packets

Note: Federal specifications, GG-K-391a obtainable from:  
General Services Administration  
Business Service Center  
Region 3, Seventh & D Streets  
Washington 25, D. C.

This reference is available in the office of the Motor Vehicle Department, the Secretary of State, and the Revisor of Statutes.

(b) First aid kit may be put inside a compartment in the driver's area if the compartment is marked "FIRST AID KIT" or has a red cross emblem in plain view to indicate location of the kit.

(13) Floor. See Wis. Adm. Code section 17.50(6)(d)1.

(14) Floor covering. (a) Floor in underseat area, including tops of wheel housings, driver's compartment, and toeboard, shall be covered with fire-resistant floor covering material of type commonly used in passenger transportation equipment. Floor covering shall be of rubber or linoleum and shall have minimum over-all thickness of 0.125 inch. (Linoleum floor covering shall be made with oxidized linseed-oil binder having cork filler and placed on burlap or felt backing.)

(b) Floor covering in aisle shall be of aisle-type rubber or linoleum, non-skid, and wear resistant. If of linoleum, or rubber without ribs, it shall have minimum over-all thickness of 0.125 inch. If of ribbed material, minimum over-all thickness shall be 0.140 inch measured from tops of ribs. (Linoleum floor covering in aisle shall be as described in subsection (a)).

(c) Floor covering must be permanently bonded to floor and must not crack when subjected to sudden changes in temperature. Bonding or adhesive material shall be waterproof and shall be of type recommended by manufacturer of floor covering material. All seams must be sealed with waterproof sealer.

(d) Exception - Floor covering on small vehicles not manufactured originally as school buses shall be of manufacturer's standard. Where no floor covering is supplied by manufacturer, installation shall be made according to above requirements.

(15) Heater(s). (a) Heater(s) are required and shall be of hot water or combustion type.

(b) If only one heater is used, it shall be of fresh air or combination fresh air and recirculating type.

(c) If more than one heater is used, additional heaters may be of circulating type.

(d) Where hot-water heaters are used, they shall bear name plate rating of <sup>(1953)</sup> School Bus Body Manufacturer's Association Standard Code for Testing and Rating Automotive Bus Hot Water Heating and Ventilating Equipment, plate to be affixed by heater manufacturer. This subsection

DAN  
7/18/67

shall not apply to small vehicles not originally manufactured as school buses.

Note: School Bus Body Manufacturer's Association  
401-402 Washington Board of Trade Building  
1616 K Street, N. W.  
Washington 6, D. C.

This reference is available in the office of the Motor Vehicle Department, the Secretary of State, and the Revisor of Statutes.

(e) All combustion-type heaters shall be approved by Underwriter's Laboratories, Inc.

(f) If combustion-type heaters are used, they shall be installed on new buses by body manufacturer and on buses now in operation by authorized dealers or by authorized garages.

(g) Heater(s) shall be capable of maintaining inside temperature of 50 degrees fahrenheit at average minimum January temperatures as established by U. S. Department of Commerce, Weather Bureau, for area in which heater is required.

(16) Identification. (a) Only signs and lettering approved by state law or regulation shall appear on bus. Except as provided in subsection (c)2 and 8, the painting of school nicknames, slogans, insignia, or decals on bus is prohibited.

(b) Body shall bear words "SCHOOL BUS" in black letters at least 8 inches high and one inch stroke on both front and rear of body or on yellow signs attached thereto. Such lettering shall be placed above rear window and windshield as high as possible without impairment to visibility.

(c) 1. Carrier may show not more than three fleet numbers, not more than 6 inches high, location to be left to owner's discretion.

2. Name and address (and telephone number if desired) of owner or operator shall be displayed in lower yellow panel to the rear of, and as close as possible to, the service door in letters not more than 2 inches high by one-fourth inch stroke. If desired, this marking may also be painted on the left side of the bus below the driver's window. Owner's decals may be used to comply with this subsection provided they do not violate the provisions of this subsection and provided approval for such use is obtained from the commissioner of the motor vehicle department.

3. Name of school or school-bus firm may appear on sides of bus below window line and above the seat line rub rail, in contrasting yellow or black letters not more than 10 inches high.

4. Words "Emergency Door" shall be painted on the inside of the bus above the emergency door, in letters not less than 2 inches high by one-fourth inch stroke.

5. Words "Emergency Exit" in letters at least 2 inches high by 1/4 inch stroke shall be painted directly above the emergency window referred to in Wis. Adm. Code section MVD 17.30(11)(b)8 on the inside of the bus, and directly below it on the outside.

6. See Wis. Adm. Code section MVD 17.40(21)(b) regarding sign indicating passenger capacity.

7. When bus is being used for other than school transportation purposes, flashing red signals shall not be used and the words "SCHOOL BUS" shall be removed or concealed.

8. A placard, decal or other device, not to exceed 90 square inches in size, to identify bus to small children, may be attached to bus; location to be left to owner's discretion.

(d) The registration card shall be displayed in the driver's compartment as required by section 341.11(4), Wis. Stats.

(17) Inside height. (a) Except as provided in (b) inside height shall be nominal 72 inches or more, measured metal to metal at any point on longitudinal center line from front vertical bow to rear vertical bow.

(b) Manufacturer's standard shall apply to vehicles not originally manufactured as school buses.

(18) Insulation. (a) Except as provided in (b) ceilings and walls shall be insulated with thermal insulation materials to deaden sounds and to reduce vibrations and heat transfer. Said insulation shall be fire-resistant material of type approved by Underwriters' Laboratories, Inc., 207 E. Ohio Street, Chicago, Illinois.

(b) Manufacturer's standards shall apply to vehicles not originally manufactured as school buses.

(19) Interior. (a) Interior of bus shall be free of all unnecessary projections likely to cause injury. This standard requires inner lining on ceilings and walls except on vehicle not originally manufactured as school buses.

(b) Ceilings over aisles shall be free of all projections.

(20) Ladders. No school bus shall have a ladder attached to its exterior or interior while in motion. Steps of folding or protruding types are not permitted except as provided in Wis. Adm. Code section MVD 17.50(31)(g).

(21) Lamps and signals. (a) GENERAL. All lamps and their installation shall conform to standards and recommendations as set forth in handbook supplement 34 of 1966 of Society of Automotive Engineers, 485 Lexington Avenue, New York, N.Y.

Note: This reference is available in the office of the Motor Vehicle Department, the Secretary of State and the Revisor of Statutes.

(b) HEAD LAMPS. Bus shall be equipped with head lamps and fuses or circuit breakers.

(c) CLEARANCE LAMPS AND REFLECTORS. Vehicles having a width at any part in excess of 80 inches shall be equipped with 2 amber clearance lamps mounted in such manner as to indicate the extreme width of the vehicle and as near the top thereof as practicable, and visible from a distance of 500 feet. Vehicles having a width in excess of 80 inches shall also be equipped with 2 amber reflectors mounted on the front and 2 red reflectors mounted on the rear, in such a manner as to indicate as nearly as possible the extreme width of the vehicle. Reflectors shall be mounted not less than 16 nor more than 60 inches from the ground. A lawful red reflector may be incorporated as part of the tail lamp.

(d) TAIL AND STOP (BRAKE) LAMPS. 1. Bus shall be equipped with 2 tail lamps and 2 stop lamps capable of emitting red light plainly



visible for a distance of 500 feet to the rear. If tail and stop lamps are in combination there shall be 2 additional separate and distinct stop lamps meeting the requirements of this section. Stop lamps shall have light intensity at least equal to Class A, Type I turn signal lamps as set forth in handbook supplement 34 of 1966 of Society of Automotive Engineers, 485 Lexington Ave., New York 17, N.Y.

2. Tail lamps shall be mounted not less than 40 inches from surface on which vehicle stands. Stop (brake) lamps shall be as high as practicable but below window line and spaced as far apart laterally as practicable but not less than 3 feet. Measurements shall be taken from lamp centers.

(e) LICENSE-PLATE LAMP. Bus shall be equipped with rear license plate illuminator. This lamp may be combined with one of the tail lamps.

(f) INTERIOR LAMPS. Interior lamps shall be provided which adequately illuminate aisle and step-well. Manufacturers standards apply to buses not originally manufactured as school buses.

(g) TURN SIGNAL LAMPS. Bus shall be equipped with Class A turn signal lamps, the component parts of which meet the specifications set forth in handbook supplement 34 of 1966 of Society of Automotive Engineers. These signals must be independent units and may be equipped with four-way hazard warning switch to cause simultaneous flashing of turn signals when needed as vehicular traffic hazard

warning. Manufacturers standards apply to buses not originally manufactured as school buses.

(h) SCHOOL BUS ALTERNATELY FLASHING RED WARNING SIGNAL LAMPS.

(Definition) School bus alternately flashing red signal lamps are lamps mounted at same horizontal level, intended to identify vehicle as school bus and to inform other users of highway that such vehicle is stopped or about to stop on highway to take on or discharge school children.

1. Bus shall be equipped with 2 red warning lamps at rear of vehicle and 2 red warning lamps at front of vehicle, which shall be controlled by manually actuated switch and shall flash alternately at rate of 60 to 120 cycles per minute. No brake or door operated switch shall be permitted. "On" period shall be long enough to permit bulb filament to come up to full brightness.

2. Red warning lamps shall be sealed beam type, or other improved type meeting the requirement of subsection 4. below. Both types shall be visible from a distance of at least 500 feet along the axis of the vehicle in bright sunlight.

3. There shall be visible or audible means of giving clear and unmistakable indication to driver when signaling system is turned on.

4. INSTALLATION. a. Each red warning signal lamp shall be mounted with its axis substantially parallel to longitudinal axis of vehicle.

b. Front and rear red warning signal lamps shall be spaced as far apart laterally as practicable, but in no case shall spacing between lamp centers be less than 3 feet.

c. Location of front red warning signal lamps shall be such that they can be clearly distinguished when head lamps are lighted on lower beam.

d. Red warning signal lamps shall be mounted at front above windshield and at rear so that lower edge of lens is not lower than top line of side window openings.

e. Vision of front signal lamps to front, and rear signal lamps to rear shall be unobstructed by any part of vehicle from 5 degrees above to 10 degrees below horizontal and from 30 degrees to left and 30 degrees to right of center line of vehicle.

f. The area around the lens of each alternately flashing red signal lamp and extending outward approximately 3 inches shall be painted black on all school buses. In installations where there is no flat vertical portion of body immediately surrounding entire lens of lamps, circular or square band of black approximately 3 inches wide, immediately below and to both sides of lens, shall be painted on body or roof area against which red warning signal lamp is seen.

This standard shall not apply to vehicles not originally manufactured as school buses and which have red warning signal lamps mounted above the roof top. Red warning signal lamps on such vehicles shall be equipped with black hoods at least 3 inches long.

g. Hoods. Except as provided in f above, red warning signal lamps may be equipped with hoods to shield from rays of sun for improved visibility.

(22) Lettering. See identification Wis. Adm. Code section MVD 17.50(16).

(23) Mounting. Chassis frame shall extend to rear of rear body cross member.

(24) Posts. See Wis. Adm. Code section MVD 17.50(6)(c) and Wis. Adm. Code section MVD 17.50(37)(b).

(25) Rear vision. (a) For buses originally manufactured as school buses the following shall apply:

1. Interior clear-view mirror shall be at least 6 by 30 inches over-all, to afford good view of pupils and roadway to rear. If not metal-backed and framed, mirror shall be of laminated plate safety glass. It shall have rounded corners and protected edges.

2. Two exterior clear-view, rearview mirrors shall be provided, one to left and one to right of driver. Area of each mirror shall be not less than 50 square inches over-all. Each mirror shall be firmly supported and adjustable to give driver clear views past left rear and right rear of bus.

(b) Buses not originally manufactured as school buses shall have two exterior clear-view mirrors mounted on left and right sides. Manufacturers standards are acceptable.

(26) Rub rails. (a) There shall be one rub rail located on each side of bus approximately at seat level which shall extend from rear side of entrance door completely around bus body (except for emergency door) to point of curvature near outside cowl on left side.

(b) There shall be one rub rail located approximately at floor line which shall cover same longitudinal area as upper rub rail, except at wheel housings, and shall extend only to radii of right and left rear corners.

(c) Both rub rails shall be attached at each body post and all other upright structural members.

(d) Both rub rails shall be 4 inches or more in width, shall be of 16-gauge steel, and shall be constructed in corrugated or ribbed fashion.

(e) Both rub rails shall be applied outside body or outside body posts. Pressed-in or snap-on rub rails do not satisfy this requirement.

(f) The above sections do not apply to small vehicles not manufactured originally as school buses.

(27) Sanders. The use of sanders is optional; however, if used, must comply with the following requirements.

(a) Be of hopper cartridge-valve type.

(b) Have metal hopper with all interior surfaces treated to prevent condensation of moisture.

(c) Be of at least 100-pound (grit) capacity.

(d) Have cover on filler opening of hopper, which screws into place, sealing unit airtight.

(e) Have discharge tubes extending to front of each rear wheel under fender.

(f) Have no-clogging discharge tubes with slush-proof, non-freezing rubber nozzles.

(g) Be operated by electric switch with telltale light mounted on instrument panel.

(h) Be exclusively driver-controlled.

(i) Have gauge to indicate hoppers need refilling when they are down to one-quarter full.

(28) Seat belt for driver. Seat belt for driver shall be provided, belt to comply with current specifications and recommended practices of Society of Automotive Engineers except that belt shall be fastened to bus floor immediately behind driver's seat when adjusted to its rear-most position.

Note: Seat belt specifications are available from Society of Automotive Engineers, 485 Lexington Avenue, New York, N.Y. 10017, *Handbook, 1966.*  
This reference is available in the office of the Motor Vehicle Department, the Secretary of State and the Revisor of Statutes.

(29) Seats. Vehicles originally manufactured as school buses shall comply with the following:

(a) All seats shall have minimum depth of 14 inches.

(b) In determining seating capacity of bus, allowable average rump width shall be:

1. 13 inches where 3-3 seating plan is used.

2. 15 inches where 3-2 seating plan is used.

(c) All seats shall be forward-facing and shall be securely fastened with bolts and nuts, or with self tapping lag bolts, but not with sheet metal screws.

*DAN  
7/18/67*

(d) No bus shall be equipped with jump seats or portable seats.

(e) Forward-most pupil seat on right side of bus shall be located so as not to interfere with driver's vision, not farther forward than guard rail behind driver or rear of driver's seat when adjusted to its rear-most position.

(f) Minimum center to center seat spacing shall be 27 inches for cushioned seats, or 25.1 inches if fiber glass seats are used. Distance between driver's seat when adjusted to its rear-most position and front face of seat-back of forward-most pupil seat on left side of bus shall not be less than 24 inches measured at cushion height.

(g) Seat cushion shall be constructed with springs, foam rubber, polyurethane foam, or other equivalent material. If springs are used, there shall be at least 21 springs per cushion. Padding used to cover springs may be cotton, rubberized hair, foam rubber, or other equivalent material. If cotton or similar material is used, padding for cushion shall be at least 2 inches thick, except for reasonable distance from edge of cushion to allow for curve of edges. If foam rubber or polyurethane foam is used without springs, its thickness in cushion shall be approximately 5 inches and it shall be depressed not more than 80% when distributed weight of 345 pounds is applied to it. If cotton or similar material, rubberized hair, foam rubber, or polyurethane foam is used in seat back rests, it shall be approximately 2 inches thick and shall not be depressed more than 80% when distributed weight of 300 pounds is applied to it.

Seat covering shall be artificial leather equal to coated fabrics, 42 ounce finished weight, 54 inches wide, reinforced backing of 1.06 broken twill. Padding and covering on surfaces on all seats shall be of material that will not flash or explode upon contact with spark or open fire. Seams of seat cushions shall be made of good quality welt.

(h) Minimum distance between steering wheel and back rest of driver's seat shall be 11 inches. Driver's seat shall be strongly attached, shall have vertical adjustment, and shall have fore and aft adjustment of not less than 4 inches.

(i) Backs of all seats of similar size shall be of same width at top and of same height from floor and shall slant at same angle with floor.

(j) Where grab handles on seats are used, they shall be enclosed.

(k) Allowable rump width in determining seating capacity of small buses, which by reason of construction cannot be determined from the body size table, shall be 13 inches.

(l) Fiber-glass seats may be used provided they meet the following standards.

1. Fiber-glass seats must meet all foregoing provisions for seats except those concerning construction of seat cushions and seat backs.

2. Fiber-glass seats shall combine rigid construction of welded tubular steel with contoured matched die formed or hand-sprayed molded plastic shell. Exposed steel shall be stainless steel or shall be finished with baked enamel.



3. Plastic shells shall consist of good commercial grade, fire-resistant, color pigmented resin reinforced with glass fibers in such manner as to avoid resin rich sections. Shells shall be shaped to provide maximum comfort.

4. Both metal frames and plastic shells shall have rounded corners and be free from sharp edges. Except for rearmost row, fiber-glass seats shall be provided with top-rail crash pads.

(m) Vehicles not originally manufactured as school buses shall comply with these seat requirements.

1. All seats shall be forward facing and securely fastened with bolts and nuts, or where this is not possible, with self-tapping lag bolts. Sheet metal screws shall not be used.

2. Seats shall be covered with fire-resistant padding material and comfortably upholstered with adequate padding. (Not applicable to fiber-glass seats).

3. Jump seats or portable seats shall not be used.

4. Seat beside driver, if regular equipment or installed by vehicle manufacturer, may be used for pupil seating. It shall be securely fastened to body and shall be so constructed as not to interfere with pupils entering or leaving vehicle.

5. Allowable average rump width in determining seating capacity of bus shall be 13 inches.

6. All seats shall be at least 14 inches in over-all depth.

7. Seats shall be so placed that distance from center to center measured at top center of backs shall be not less than 27 inches, or 25.1 inches if fiber glass seats are used.

(30) Stanchions and guard rails. (a) Vertical stanchion shall be installed at right rear corner of driver's seat in such a position as neither to interfere with adjustment of driver's seat nor to obstruct 12 inch aisle. Guard rail, approximately 30 inches above floor, and so placed as to not interfere with fore-and-aft adjustment of driver's seat, shall extend from vertical stanchion to left-hand wall behind driver's seat.

(b) Vertical stanchion shall be installed at rear of entrance step-well from roof to floor. Placement shall not restrict passageway at any level to less than 24 inches nor aisle to less than 12 inches.

(c) Guard rail and step-well guard panel shall be installed from step-well stanchion to right-hand wall to prevent children in front seat from being thrown into step-well in case of sudden stop. Guard rail shall be approximately 30 inches above floor and its guard panel shall not restrict entrance passageway to less than 24 inches at any level. Panel shall extend from guard rail to within 2 inches of floor. If panel extends over or into step-well opening, it must be flanged at floor line so as to close any opening between panel and floor.

(d) Clearance between step-well guard panel and first pupil seat shall be at least 24 inches measured from panel to front face of seat back at cushion height.

(e) All stanchions and guard rails shall be minimum of 1-inch outside diameter and stainless steel clad or equal.

(f) The above sections do not apply to vehicles not originally manufactured as school buses.

(31) Steps. (a) First step at service door shall be not less than 12 inches and not more than 16 inches from ground, based on standard chassis specifications.

(b) Riser of upper step at service door shall be not more than 15 inches. When more than 2 steps are used, risers must be within 1/2 inch of equal height except that, where plywood floor is used on steel, differential may be increased by thickness of plywood used.

(c) Steps shall be enclosed to prevent accumulation of ice and snow.

(d) Steps shall not protrude beyond side body line.

(e) Grab handle not less than 10 inches in length shall be provided in unobstructed location inside doorway.

(f) Surface of steps shall be of non-skid material.

(g) There shall be one stirrup step and suitably located handle on each side of front of body for easy accessibility for cleaning windshield and lamps.

(h) Above standards do not apply to vehicles not originally manufactured as school buses.

(32) Sun shield. Interior adjustable sun visor not less than 6 inches by 16 inches in size shall be installed above windshield.

(33) Undercoating. Entire underside of body, including floor members and side panels below floor level, shall be coated with fire-resistant, asphalt base or rubber base undercoating material applied by spray method, at least 1/8 inch thick, in order to seal, to deaden sound, to insulate, and to prevent oxidation.

(34) Ventilation. (a) Body shall be equipped with suitable, controlled ventilating system of sufficient capacity to maintain proper quantity of air under operation conditions without opening of windows except in extremely warm weather.

(b) If static-type exhaust roof ventilators are desired, they shall be installed forward of the center of roof.

(c) Above sections do not apply to small vehicles not originally manufactured as school buses.

(35) Wheel housings. (a) Wheel housing openings shall allow for easy tire removal and service.

(b) Wheel housing shall be designed to support seat and passenger loads and shall be attached to floor sheets in such manner as to prevent any dust or water from entering body.

(c) Inside height of wheel housings above floor line shall not exceed 10 inches.

(d) Wheel housings shall provide clearance for loaded bus and the use of anti-skid chains.

(e) Above sections do not apply to small vehicles not originally manufactured as school buses.

(36) Width. Overall width of bus shall not exceed 96 inches.

(37) Windshield and windows. (a) All glass in windshield, windows, and doors shall be of safety glass, so mounted that permanent mark is visible, and of sufficient quality to prevent distortion of view in any direction.

(b) Windshield shall be large enough to permit driver to see roadway clearly, shall be slanted to reduce glare, and shall be installed between front corner posts that are so designed and placed as to afford minimum obstruction to driver's view of roadway.

(c) All regular side windows shall provide an opening from the top of not more than 10 inches obtained by lowering window. Windows which are hinged at top and push out from the bottom must be fastened so that they cannot be pushed out from the bottom when being used in school transportation.

(d) All exposed edges of glass shall be banded.

(e) Glass in all side and rear windows shall be of AS-2 or better grade, as specified in United States of America Standards Institute code Z26.1.

(f) Knockout-type, split sash windows may be used.

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*7/18/67* Note: ~~Current~~ Safety Code for Safety Glazing Materials for Glazing Motor Vehicles Operating on Land Highways (Z26.1)<sup>(1966)</sup> obtainable from United States of America Standards Institute, 10 East Fortieth St., New York, N.Y. 10016.

This reference is available in the office of the Motor Vehicle Department, the Secretary of State and the Revisor of Statutes.

(38) Windshield washers. Windshield washers shall be optional, but where installed they shall conform to manufacturers specifications as to type and size of bus on which they are to be used.

(39) Windshield wipers. Bus shall be equipped with 2 positive-action variable-speed windshield wipers of vacuum, air, or electric type.

(40) Wiring. (a) All wiring shall conform to standard of Society of Automotive Engineers, SAEJ555(a) of 1962 revision.

Note: This standard obtainable from Society of Automotive Engineers, 485 Lexington Ave., New York, N.Y. 10017.

This reference is available in the office of the Motor Vehicle Department, the Secretary of State, and the Revisor of Statutes.

(b) Circuits:

1. Wiring shall be arranged in at least eight regular circuits as follows:

- a. Head, tail, stop (brake), and instrument panel lamps.
- b. Clearance lamps.
- c. Dome.
- d. Starter motor.
- e. Ignition and emergency door signal.
- f. Turn signal lamps.
- g. Alternately flashing red signal lamps.
- h. Horn.

i. Step-well lamps, with door-actuated switch, shall be on the clearance light circuit or separate circuit.

2. Any of the above combination circuits may be subdivided into additional independent circuits.

3. Whenever heaters and defrosters are used, at least one additional circuit shall be installed.

4. Whenever possible, all other electrical functions (such as sanders and electric-type windshield wipers) shall be provided with independent and properly protected circuits.

5. Each body circuit shall be color coded and a diagram of the circuits shall be attached to the body in a readily accessible location.

(c) A separate fuse or circuit breaker shall be provided for each circuit except starter motor and ignition circuits.

(d) All wires within body shall be insulated and protected by covering of fibrous loom (or equivalent) which will protect them from external damage and minimize dangers from short circuits. Whenever wires pass through body member, additional protection in form of appropriate type of insert shall be provided.

(e) Wires not enclosed within body shell shall be fastened securely at intervals of not more than 24 inches. All joints shall be soldered or joined by equally effective connectors.

(f) Above sections do not apply to small vehicles not originally manufactured as school buses.

*MVD 17.55 Applicability Sections 17.40 and 17.50 apply only to small buses as defined in s. 17-01 (2)(b).*

Subchapter 4

Automobiles

Note: For purposes of this order, an automobile is considered as a school bus when it is used for the transportation of pupils and has a seating measurement of less than 200 inches based on seat measurements of 20 inches per person, including the driver's seat.

Note: See explanation in section 17.01(1).

Chassis

MVD 17.60(1) Air cleaner. Vehicle shall be equipped with adequate oil-bath or dry-element type air cleaner mounted outside passenger compartment.

(2) Battery. (a) Storage battery, as established by manufacturers rating, shall be of sufficient capacity to care for starting, lighting, signal devices, heating and other electrical equipment.

(b) Battery shall be mounted outside passenger compartment in adequate carrier and be readily accessible for servicing and removal, preferably from outside passenger compartment.

(3) Brakes (a) Foot or service brakes shall, at all times be capable of stopping complete unit from speed of 20 mph in not more than 30 feet, such distance to be measured from point at which movement of service brake pedal or control begins. Tests for stopping distance shall be made on substantially level (not to exceed plus or minus 1% grade) dry, smooth, hard surface that is free from loose material.



(b) Chassis shall be equipped with auxiliary brake capable of locking 2 wheels and capable of holding vehicle on any grade on which it is operated under any conditions of loading on a surface free from snow or ice. Operating controls of such auxiliary brake shall be independent of operating controls of service brakes.

(4) Bumper, front. (a) Front bumper shall be furnished by chassis manufacturer as part of chassis.

(b) Front bumper must extend to outer edges of fenders at bumper top line (to assure maximum fender protection) and be of sufficient strength to permit pushing vehicle of equal gross weight without permanent distortion to bumper, chassis or body.

(5) Exhaust system. (a) Exhaust pipe, muffler, and tailpipe shall be outside body and attached to chassis. All units and connections shall be firm and leakproof.

(b) Tailpipe shall be constructed of seamless or electrically welded tubing of 16-gauge steel or equivalent. Flexible tubing shall not be used as part of the exhaust system.

(c) Size of tailpipe shall not be reduced after it leaves muffler. Tailpipe shall extend beyond the external rear of the body at the point of projection, but not beyond the bumper.

(d) Noise level shall not exceed 125 sones as measured by Beranek-Armour ATA Tone Equivalent Method, (1954).

Note: Automobile Manufacturers Association, 320 New Center Building, Detroit 2, Michigan.

This reference is available in the office of the Motor Vehicle Department, the Secretary of State and the Revisor of Statutes.

*DWA*  
7/18/67

(6) Fenders. Protection for wheels shall be provided by fenders or suitable body construction. Total spread of outer edges of such protection, measured at fender line, shall exceed total spread of tires when wheels are in a straight ahead position.

(7) Horns. Vehicle shall be equipped with standard make dual horns in good working order and capable of emitting sound audible under normal traffic conditions from a distance of not less than 300 feet.

(8) Instruments and instrument panel. (a) Chassis shall be equipped with the following instruments and gauges.

1. Speedometer which will show speed.
2. Odometer which will give accrued mileage.
3. Fuel gauge.
4. Upper-beam headlight indicator.
5. Ammeter.
6. Oil pressure indicator.
7. Temperature indicator.

(b) All instruments shall be accessible for maintenance and repair. All instruments shall be maintained in good working order.

(c) Above instruments and gauges shall be mounted on instrument panel in such manner that each is clearly visible to driver in normal seated position. Indicator lights may be used in place of ammeter, oil pressure indicator, and temperature indicator.

(d) Instrument panel shall have lamps of sufficient candlepower to illuminate all instruments and gauges.

(9) Openings. All openings in floor board or firewall between chassis and passenger-carrying compartment, such as for gearshift lever and auxiliary brake lever, shall be sealed. See Wis. Adm. Code section MVD 17.70(2)(c).

(10) Power and gradeability. Chassis must be so geared and powered as to be capable of surmounting 3.7% grade at speed of at least 20 miles per hour with full load on continuous pull in direct drive.

(11) Shock absorbers. Vehicle shall be equipped with double acting shock absorbers of adequate size and in good working order.

(12) Springs. Springs or suspension assemblies shall be of ample resiliency under all load conditions and of adequate strength to sustain loaded vehicle without evidence of overload.

(13) Tires and rims. (a) All tires shall be of same size.

(b) All tires shall have visible tread.

(c) Spare tire mounting may be manufacturer's specification.

(14) Bumper, rear. (a) Rear bumper shall be furnished by chassis manufacturer as part of chassis.

(b) Rear bumper shall be of sufficient strength to permit vehicle being pushed without permanent distortion to bumper, chassis or body.

#### Body

MVD 17.70(1) Color. Painting is optional but, if vehicle is painted school bus colors the following requirements must be complied with:

(a) With the exception of fenders and trim, the body, including

hood, cowl and roof shall be painted a uniform color, national school bus chrome (yellow) according to national bureau of standards specifications.

(b) Fenders shall be painted black according to national bureau of standards specifications.

(c) Trim, except where chrome plated, aluminum or anodized metal, shall be painted black. The grill if painted, may be yellow or black.

(d) Wheels shall be painted black except where they are made of aluminum or chromed or anodized metal.

Note: Color chips of federal standard No. 595 chrome yellow enamel No. 13432 and black enamel No. 17038 available from General Services Administration, Business Center, Region 3, Seventh and D Streets, S. W. Washington 25, D. C.

This reference is available in the office of the Motor Vehicle Department, the Secretary of State, and the Revisor of Statutes.

(2) Construction. (a) Construction shall be all-steel or other metal with strength at least equivalent to all-steel as certified by manufacturer.

(b) Construction shall be reasonably dustproof and watertight.

(c) All openings between chassis and passenger carrying compartment made due to alterations by body manufacturer must be sealed. See also Wis. Adm. Code section 17.60(9).

(d) Floors shall be manufacturer's standards and shall be covered with non-skid material.

(3) Defrosters. Defrosters are required, and shall be of sufficient capacity to keep windshield and driver's window clear of fog, ice, and snow. This may be done by using fans or by taking heat directly from approved heater.

(4) Doors. Manufacturers specifications. All inside door handles on camper type vehicles shall be protected against accidental release.

(5) Emergency equipment. (a) Except for those vehicles used as family cars, vehicles coming within the purview of this subchapter shall be equipped with the following emergency equipment:

1. One axe or steel wrecking bar.
2. At least three red flags not less than 12 inches square with suitable means for mounting.
3. At least three red electric lanterns, or three oil burning pot type flares and three red burning fusees, or three red reflective type flares.

(6) First aid kit. Grade A metal first aid kit and Type II contents conforming to specifications as set forth in Federal Specifications GG-K-391a of March 3, 1959 and containing at least 10 units as follows:

Bandage compress, (sterile gauze pads) 4-inch.....	1 packet
Bandage compress, (sterile gauze pads) 2-inch.....	1 packet
Adhesive absorbent bandage (bandaid type) 1-inch.....	2 packets
Triangular bandage, 40-inch.....	1 packet
Burn compound, 1/8 ounce.....	1 packet
Antiseptic applicators (swab type) (iodine, or nitromersol tincture N.F. or thimerosal N.F.).....	1 packet
Ammonia inhalants.....	1 packet
Tourniquet and forceps.....	2 packets

Note: Federal specifications, GG-K-391a obtainable from:  
General Services Administration  
Business Service Center  
Region 3, Seventh & D Streets  
Washington 25, D. C.

This reference is available in the office of the Motor Vehicle Department, the Secretary of State, and the Revisor of Statutes.

(7) Heater(s) (a) Heater(s) are required, and shall be of hot-water or combustion type, manufacturer's standards.

(b) If only one heater is used, it shall be of fresh-air or combination fresh air and recirculating type.

(c) If more than one heater is used, additional heaters may be of circulating type.

(d) All combustion-type heaters shall be approved by Underwriters' Laboratories, Inc.

(e) Heater(s) shall be capable of maintaining inside temperatures of 50 degrees fahrenheit at average minimum January temperatures as established by U. S. Department of Commerce, Weather Bureau, for area in which heater is required.

(8) Identification. (a) If vehicle is painted in compliance with Wis. Adm. Code section MVD 17.70(1) the following requirements shall be complied with:

1. Body shall bear words "SCHOOL BUS" in black letters at least 6" high and 3/4" brush stroke on yellow signs attached to front and rear. Such signs shall be placed above windshield and rear window as high as possible without impairment to visibility.

2. Name and address (and telephone number if desired) shall be displayed on right hand door of driver's compartment. If desired, this marking may also be painted on the left side below the driver's window.

3. When bus is being used for other than school transportation purposes, flashing red signals shall not be used and the words "SCHOOL BUS" shall be removed or concealed.

4. (a) The registration card shall be carried or displayed in the driver's compartment as required by section 341.11(4) Wis. Stats.

(b) If vehicle is not painted, use of school bus sign is optional but, if used, must comply with subsection 1. above.

(9) Lamps and signals. (a) Manufacturer's standards shall apply for headlamps, tail lamps, stop lamps, direction lamps and license plate lamps.

(b) Flashing red signal lamps as follows are required if automobile is painted according to Wis. Adm. Code section MVD 17.70(1).

(Definition) School bus alternately flashing red signal lamps are lamps mounted at same horizontal level, intended to identify vehicle as school bus and to inform other users of highway that such vehicle is stopped or about to stop on highway to take on or discharge school children.

1. Bus shall be equipped with 2 red warning lamps at rear of vehicle and 2 red warning lamps at front of vehicle, which shall be controlled by manually actuated switch and shall flash alternately at rate of 60 to 120 cycles per minute. No brake or door operated

switch shall be permitted. "On" period shall be long enough to permit bulb filament to come up to full brightness.

2. Red warning lamps shall be seal beam type, or other improved type meeting the requirements of subsection 4 below, not less than 5 inches in diameter and visible from a distance of at least 500 feet along the axis of the vehicle in bright sunlight.

3. There shall be visible or audible means of giving clear and unmistakable indication to driver when signaling system is turned on.

4. INSTALLATION. a. Each red warning signal lamp shall be mounted with its axis substantially parallel to longitudinal axis of vehicle.

b. Front and rear red warning signal lamp shall be spaced as far apart laterally as practicable, but in no case shall spacing between lamp centers be less than 3 feet.

c. Location of front red warning signal lamps shall be such that they can be clearly distinguished when headlamps are lighted on lower beam.

d. Red warning signal lamps shall be mounted at front above windshield and at rear so that lower edge of lens is not lower than top line of side window openings.

e. Vision of front signal lamps to front, and rear signal lamps to rear shall be unobstructed by any part of vehicle from 5 degrees above to 10 degrees below horizontal and from 30 degrees to right and 30 degrees to left of center line of vehicle.

f. Red warning signal lamps on such vehicles shall be equipped



with black hoods at least 3 inches long.

(10) Rear vision. Manufacturer's standard is acceptable. In addition, one outside mirror mounted on left side shall be required.

(11) Seats. (a) All seats shall be forward-facing and shall be securely fastened to that part or parts of automobile which support them.

(b) No jump seats, portable seats or side seats shall be used.

(c) If fiber-glass seats are used, the following requirements must be complied with.

1. Fiber-glass seats must meet all foregoing provisions for seats except those concerning construction of seat cushions and seat backs.

2. Fiber-glass seats shall combine rigid construction of welded tubular steel with contoured matched die formed or hand-sprayed molded plastic shell. Exposed steel shall be stainless steel or shall be finished with baked enamel.

3. Plastic shells shall consist of good commercial grade, fire resistant, color pigmented resin reinforced with glass fibers in such manner as to avoid resin rich sections. Shells shall be shaped to provide maximum comfort.

4. Both metal frames and plastic shells shall have rounded corners and be free from sharp edges. Except for rearmost row, fiber-glass seats shall be provided with toprail crash pads.

(d) Allowable rump width in determining seating capacity of automobiles or actually seating pupils shall be 13 inches.

(12) Seat belts. Seat belt complying with ss. 347.48 Wis. Stats. shall be provided for driver. Belt shall be fastened to floor immediately behind driver's seat when adjusted to its rear-most position.

(13) Sun shield. Shall be manufacturer's standards.

(14) Windshield and windows. All glass in windshield, windows, and doors shall be of safety glass, so mounted that permanent mark is visible, and of sufficient quality to prevent distortion of view in any direction.

(15) Windshield wipers. Vehicle shall be equipped with two positive-action windshield wipers of vacuum, air, or electric type.

(16) Wiring. All wiring shall be manufacturer's standards or equal.

*MVD 17.75 Applicability Sections 17.60 and 17.70 apply only to automobiles as defined in s. 17.01(2)(c).*

#### Subchapter 5

#### General Requirements

MVD 17.80(1) Orthopedic buses. Buses used for the transportation of handicapped children shall comply with standards set forth elsewhere in this chapter for buses of the same capacity, but, because of the special equipment required, certain modifications may be made as follows:

(a) General driver requirements set forth in Subchapter 1 are applicable except that special loading and unloading procedures may be followed.

(b) Special seating devices are permissible. Where wheel chairs are used, they must be securely anchored to the floor or walls or both before vehicle is put in motion.

(c) If ramp or power lift is used, it shall be of sufficient strength and rigidity to support the wheel chair, occupant and attendant. It shall be covered with non-skid material.

(d) Because of the special construction and function of orthopedic buses, they will be inspected by the Motor Vehicle Department on an individual basis.

(2) Panel trucks and station wagons. No panel truck or delivery car shall be put in service as a school bus unless it meets the requirements of this section. No station wagon having a body of wood construction shall be put into service as a school bus.

(3) Enforcement policy. (a) The enforcement policy of the Motor Vehicle Department shall take into consideration the age, condition, and equipment of vehicles before granting approval for their continued use. The Motor Vehicle Department shall prohibit the use of any vehicle for school transportation purposes which is deemed to be unsafe or unfit for such service.

(b) In construing and enforcing the provisions of this chapter, the act, omission or failure of any officer, agent, servant or other person acting for or employed by the registered owner or the lessee of the bus, whoever has control, done within the scope of his employment is deemed to be the act, omission or failure of such registered owner or lessee. This shall not apply to violations of chapter 346, Wis. Stats.

(4) Inspection. Upon notification by the Commissioner of the Motor Vehicle Department or his representative, or the Department of Public Instruction, or any public school official, the owner or operator shall present all school buses for inspection. No bus shall be operated in pupil transportation after the beginning of each fall school term until it has been checked and approved by the Motor Vehicle Department.

(5) Penalties. Violations of any provision of chapter MVD 17 shall be prosecuted under the governing statute. Where no penalty is provided, the violation shall be prosecuted as set forth in section 341.04(3) Wis. Stats.

(6) Applicability. (a) The provisions of chapter MVD 17 (revised 1967) shall take effect September 1, 1967, and shall apply to all vehicles first placed in operation as school buses on or after that date.

(b) Except for the requirements listed in (c), school buses in operation prior to September 1, 1967 shall comply with Wis. Adm. Code chapter MVD 5 in effect prior to that date.

(c) The following requirements apply to all school buses regardless of age and to all drivers:

1. Driver. All of Subchapter 1.
2. Tires. Large buses section MVD 17.20(27)(f) and (g)  
Small buses section MVD 17.40(26)  
Automobiles section MVD 17.60(13)
3. Emergency equipment. Large buses section MVD 17.30(13)  
Small buses section MVD 17.50(10)  
Automobiles section MVD 17.70(5)
4. Identification. Automobiles section MVD 17.70(8)

Initialed corrections made by DAH 7/18/67  
at request of Captain Cromey of MVD.  
JJB says OK.

*JJB*



The State of Wisconsin  
Office of Attorney General  
Madison

BRONSON C. LA FOLLETTE  
ATTORNEY GENERAL

ARLEN C. CHRISTENSON  
DEPUTY ATTORNEY GENERAL

June 13, 1967

Mr. James L. Karns, Commissioner  
Motor Vehicle Department  
Hill Farms State Office Building  
Madison, Wisconsin 53702

Dear Commissioner Karns:

In your letter of May 16, 1967, you indicate that you are planning a revision of the school bus rules and regulations and are publishing notice of hearing for the 29th day of June 1967. You are adopting certain national standards in authoritative publications by reference, and ask for the approval of the Revisor of Statutes and the Attorney General, as provided in Section 227.025, Stats.

You indicate that the following national standards are intended to be included in a proposed revised Chapter MVD 17, Wisconsin Administrative Code, which regulates the operation of school buses in Wisconsin:

<u>Subject</u>	<u>Reference</u>
Brakes	Society of Automotive Engineers 485 Lexington Ave., New York, N. Y. Technical Reports SAEJ658 and J880
Exhaust	Automobile Manufacturers Assn. 320 New Center Building Detroit, Michigan Beranek-Armour-ATA Tone Equivalent Method
Color	General Services Administration Business Center, Region 3 Seventh and D Streets, S. W. Washington, D. C. Color chips of federal standard No. 595 chrome yellow enamel number 13432 and black enamel number 17038

*Filed:*

*#1 Packet*

*already on file*

*already on file*

<u>Subject</u>	<u>Reference</u>
Flooring	U. S. Government Printing Office Washington, D. C. Commercial Standard CS-45-60 for Douglas Fir Plywood (amended 1959) A Voluntary Standard of the Trade
Floor Covering	Superintendent of Documents Washington, D. C. 20401 Federal specifications ZZ-M-71b for floor covering for buses
First Aid Kit	General Services Administration (Supra) Federal specifications, GG-K-391a
Heater	School Bus Body Manufacturers Assn. 401-2 Washington Board of Trade Bldg. Standard code for Testing and Rating Automotive Bus Hot Water Heating and Ventilating Equipment
School Bus Signs	National Commission on Safety Education 1201 Sixteenth St., N. W. Washington, D. C. Full scale layout of words "School Bus"
Lamps	Society of Automotive Engineers (Supra) Handbook supplement 34 of 1966
Glazing	American Standards Association 10 E. 40th St. New York, N. Y., 10016 Current Safety Code for Safety Glazing Materials for Glazing Motor Vehicles Operating on Land Highways (Z26.1)
Tires	Tire and Rim Association Command Bldg., 34 N. Hawkins Ave. Akron, Ohio 44313 1967 Yearbook

*already on file*

*Filed 7-11-67*

*already on file*

*already on file*

*already on file*

*Packet #2 filed 7-11-67*

*Filed 7-11-67*

*Filed 7-11-67*

Mr. James L. Karns

-3-

June 13, 1967

It is apparent that all of the societies and associations above-listed are nationally known organizations which promulgate standards for the automotive industry, plus three references to governmental specifications of the United States government.

Accordingly, in accordance with Section 227.025, Stats., and for the purpose of avoiding unwarranted expense, I hereby give my consent for you to utilize the above standards by reference in a revised Chapter MVD 17, Wisconsin Administrative Code.

Very truly yours,

BRONSON C. LA FOLLETTE  
Attorney General

cc: Mr. James J. Burke ✓  
Revisor of Statutes  
State Capitol

A handwritten signature in cursive script that reads "James J. Burke". The signature is written in dark ink and is positioned to the right of the typed name of the recipient, Mr. James J. Burke.





WISCONSIN  
MOTOR VEHICLE DEPARTMENT  
HILL FARMS STATE OFFICE BUILDING  
MADISON, WIS. 53702  
July 11, 1967

**C** The Honorable Bronson C. La Follette  
Attorney General  
State Capitol  
Madison, Wisconsin

**O** Dear Mr. La Follette:

**P** On May 16, 1967 I submitted to you a list of references which are to be incorporated in our new school bus rules and regulations, and which were subsequently approved by you for incorporation. Refer to your letter of June 13, 1967.

**Y** Since submitting that list we find it necessary to add two more references to be approved; namely:

Standards for Seat Belt Assemblies, Anchorage and Installation; 1966 Handbook, Society of Automotive Engineers, 485 Lexington Ave., New York, N.Y. 10016.

Static Load Test Code for School Bus Body Structure; School Bus Manufacturers Institute, 1012 Fourteenth Street, N. W. Washington D. C. 20005.

Mr. Cromey of my staff has already discussed this matter with Mr. LeRoy Dalton of your staff.

It will be appreciated if you will approve these two references.

Yours very truly,

JAMES L. KARNS  
Commissioner

JLK:red

cc: Director Beier  
Mr. Burke, Revisor of Statutes  
M. J. L. Steensland  
Mr. Cromey



WISCONSIN  
MOTOR VEHICLE DEPARTMENT  
HILL FARMS STATE OFFICE BUILDING  
MADISON, WIS. 53702

June 7, 1967

C  
O  
Mr. Leroy L. Dalton  
Assistant Attorney General  
Attorney General's Office  
Room 26 South  
Capitol Building  
Madison, Wisconsin

Dear Mr. Dalton:

P  
This letter is a follow-up to our conversation of June 2nd on the subject of approval of references listed in the proposed Chapter MVD 17, Wisconsin Administrative Code which will regulate the operation of school buses in Wisconsin.

Y  
On the attached sheet you will find the list of references and the status of filing with this department, the Secretary of State and the Revisor of Statutes as required by section 227.025, statutes.

All the societies and associations listed are nationally known organizations promulgating standards for the automotive industry. There are also three references to government specifications which should be approved.

I trust you will consent to the incorporation of these standards by reference in the proposed order.

Thank you for your assistance in this matter.

Yours very truly,

A handwritten signature in cursive script, appearing to read 'RGC'.

Robert G. Cromey  
Administrative Assistant  
Enforcement Division

RGC:pm

Enclosure

cc: Revisor of Statutes  
Director Beier  
Mr. J. L. Steensland

<u>Subject</u>	<u>Reference</u>	<u>Present status of filing with MVD, Sec. of State and Revisor of Statutes</u>
Brakes	Society of Automotive Engineers 485 Lexington Ave., New York, N.Y. Technical reports SAEJ658 and J880	Ready for filing.
Exhaust	Automobile Manufacturers Assn. 320 New Center Building Detroit, Michigan Beranek-Armour-ATA Tone Equivalent Method	Already on file from existing order.
Color	General Services Administration Business Center, Region 3 Seventh & D Streets, S. W. Washington, D. C. Color chips of federal standard No. 595 chrome yellow enamel number 13432 and black enamel number 17038	Already on file from existing order.
Flooring	U. S. Government Printing Office Washington, D. C. Commercial Standard CS-45-60 for Douglas Fir Plywood (amended 1959) A Voluntary Standard of the Trade	Already on file from existing order.
Floor Covering	Superintendent of Documents Washington, D. C. 20401 Federal specifications ZZ-M-71b for floor covering for buses	On order. Should have very soon.
First Aid Kit	General Services Administration (Supra) Federal specifications, GG-K-391a	Already on file from existing order.
Heater	School Bus Body Manufacturers Assn. 401-2 Washington Board of Trade Bldg. Standard code for Testing and Rating Automotive Bus Hot Water Heating and Ventilating Equipment	Already on file from existing order.
School Bus Signs	National Commission on Safety Education 1201 Sixteenth St., N.W. Washington, D. C. Full scale layout of words "School Bus"	Already on file from existing order.

<u>Subject</u>	<u>Reference</u>	<u>Present status of filing with MVD, Sec. of State and Revisor of Statutes</u>
Lamps	Society of Automotive Engineers (supra) On order. Handbook supplement 34 of 1966	
Glazing	American Standards Association 10 E. 40th St. New York, N.Y., 10016 Current Safety Code for Safety Glazing Materials for Glazing Motor Vehicles Operating On Land Highways (Z26.1)	Ready for filing.
Tires	Tire and Rim Association Command Bldg., 34 N. Hawkins Ave. Akron, Ohio 44313 1967 Yearbook	Ready for filing.



The State of Wisconsin  
Office of Attorney General  
Madison

BRONSON C. LA FOLLETTE  
ATTORNEY GENERAL

ARLEN C. CHRISTENSON  
DEPUTY ATTORNEY GENERAL

July 26, 1967

Mr. James L. Karns  
Commissioner  
Motor Vehicle Department  
Hill Farms State Office Building  
Madison, Wisconsin 53702

Dear Commissioner Karns:

In your letter of July 11, 1967, you indicate that additional references are to be incorporated in the new school bus rules and regulations which were subsequently approved for incorporation by me on June 13, 1967.

You indicate that the following two additional national standards are intended to be included in the proposed revised Chapter MVD 17, Wisconsin Administrative Code, which regulates the operation of school buses in Wisconsin:

Standards for Seat Belt Assemblies, reference: Society of Automotive Engineers; 1966 Handbook, 485 Lexington Avenue, New York, New York, 10016.

Static Load Test Code for School Bus Body Structure; reference: School Bus Manufacturers Institute, 1012 Fourteenth Street, N. W. Washington, D. C. 20005.

It is apparent that the above society and institute are nationally known organizations which promulgate standards relating to safety in motor vehicles and school buses.

Mr. James L. Karns

2

July 26, 1967

Accordingly in accordance with section 227.025 Stats., and for the purpose of avoiding unwarranted expense, I hereby give my consent for you to utilize the above standards by reference in a revised Chapter MVD 17, Wisconsin Administrative Code.

Sincerely yours,

BRONSON C. LA FOLLETTE  
Attorney General

cc to: Mr. Burke  
Revisor of Statutes

July 31, 1967

Mr. James L. Karns  
Motor Vehicle Department  
Hill Farms State Office Building  
Madison, Wisconsin 53702

Dear Mr. Karns:

In your letter of July 11, 1967 you indicate that two references are to be incorporated in the new school bus rules in addition to those recently approved for incorporation by the attorney general and me. The standards follow:

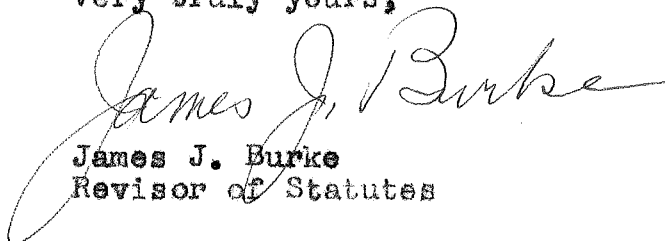
Standards for seat belt assemblies, reference:  
Society of Automotive Engineers; 1966 Handbook,  
485 Lexington Avenue, New York, New York, 10016

Static Load Test Code For School Bus Body Structure;  
reference: School Bus Manufacturers Institute  
1012 Fourteenth Street, N. W. Washington, D.C. 20005.

You request consent for incorporation of the standards under 227.025, Wis. Stats.

I consent to the incorporation by reference of the above two standards.

Very truly yours,



James J. Burke  
Revisor of Statutes